

CRUX-0043

CITROEN RELAY / FIAT DUCATO / PEUGEOT BOXER '06-

No.	Part No.	Description	Full Kit	Bare Kit
1	Horrex Blind	500mm x 400mm	2	2
2	P-0075	Citroen Relay/Fiat Ducato/Peugeot Boxer Rear Door Panel with Blind	2	2
3	P-0077	Recessed Blind Support – 500mm	4	4
4	LP-0001	Standoff Block	8	8
5	SMW-0094	Panel Bracket 62 (2x Semi-Circle)	4	4
6	SMW-0096	Panel Bracket 76 (2x Triangle)	4	4
7	TOOL-0001	Flush Side Panels Installation Tool	1	1
8	CSK Screw	4 x 20mm	32	32
9	Pan Head Screw	No.8 x 7/8"	8	8
10	Flanged Button Head Bolt	M5 x 20mm	8	8
11	Chimney Nuts	M5	8	8
12	Rivets	3.2 x 8mm	16	16
13	Black Vinyl	120mm x 1200mm	4	4
14	Expanding Foam Tape	15mm x 8/44mm (plus extra 600mm)	1	1

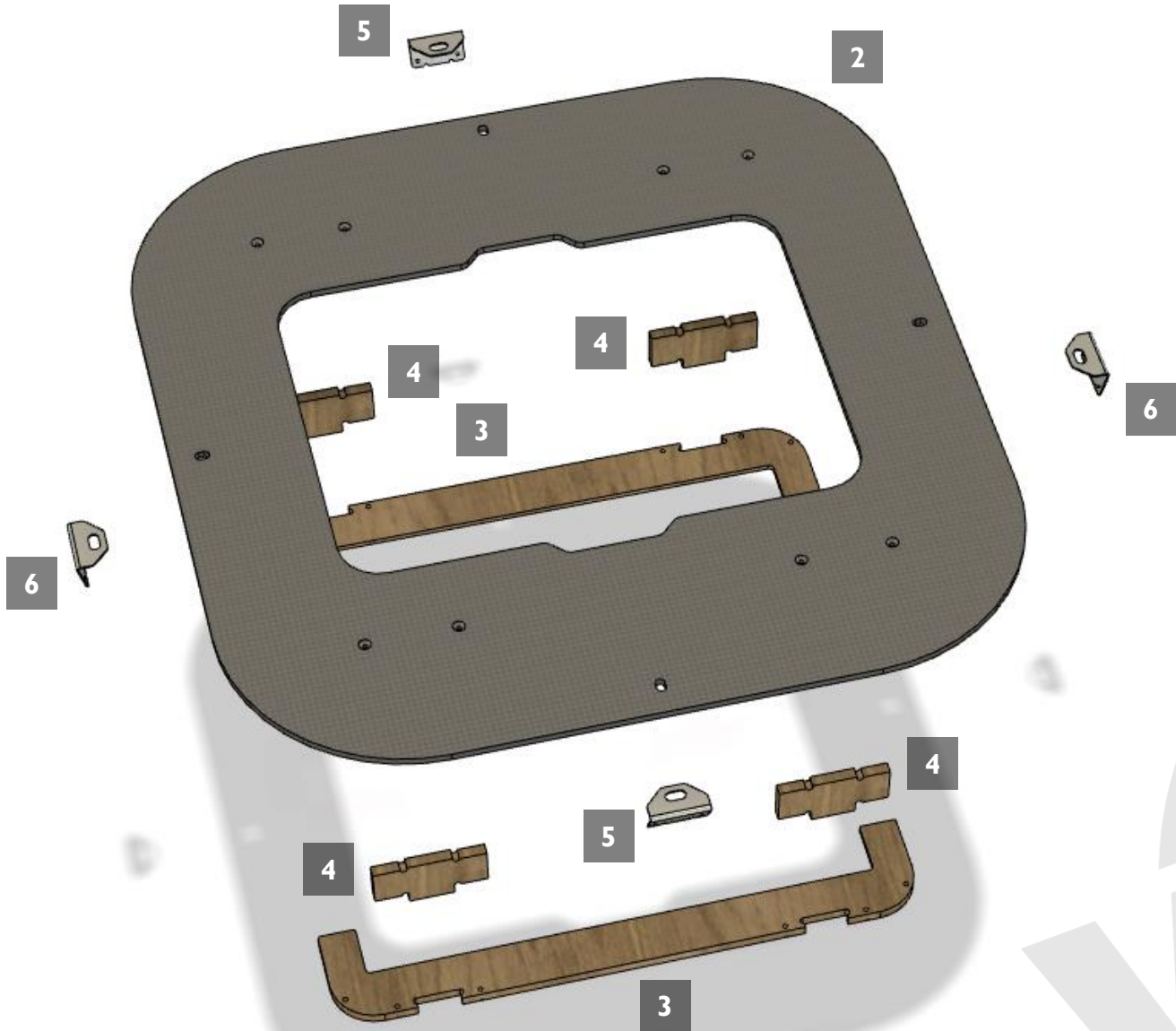
What's in the box?

The various kit options and their parts are noted in the table with a diagram on the following page.

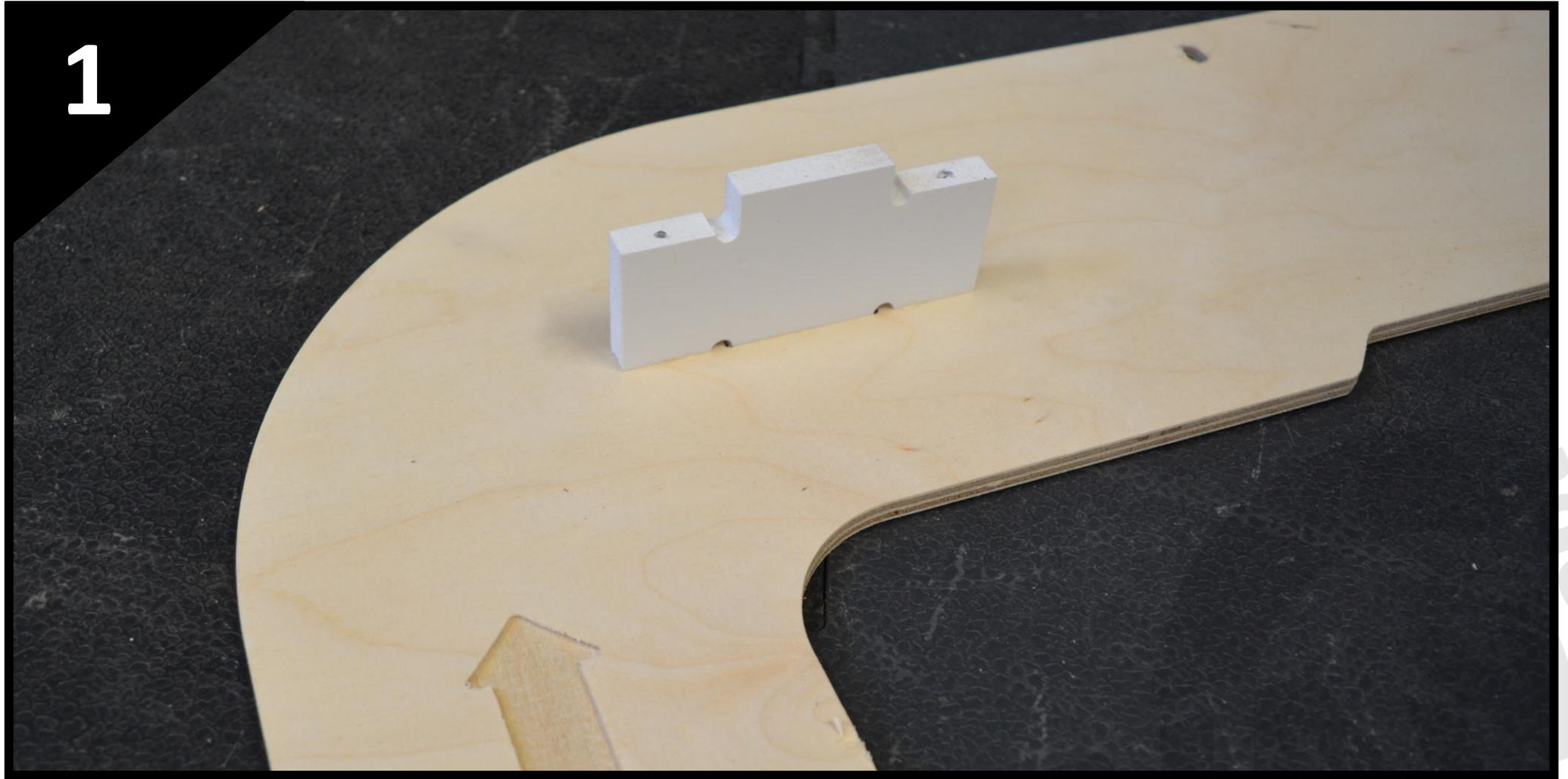
Items/fasteners in blue are pre-fitted on these kits.



INSTRUCTIONS
REAR DOOR WINDOW INTEGRATED BLIND



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REAR DOOR WINDOW INTEGRATED BLIND



- Position the four standoff blocks into the rectangular profiles (*smaller height boss sits in the profile*).
 - *Note the arrow machined into the surround – this should be orientated upwards when fitted.*

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REAR DOOR WINDOW INTEGRATED BLIND

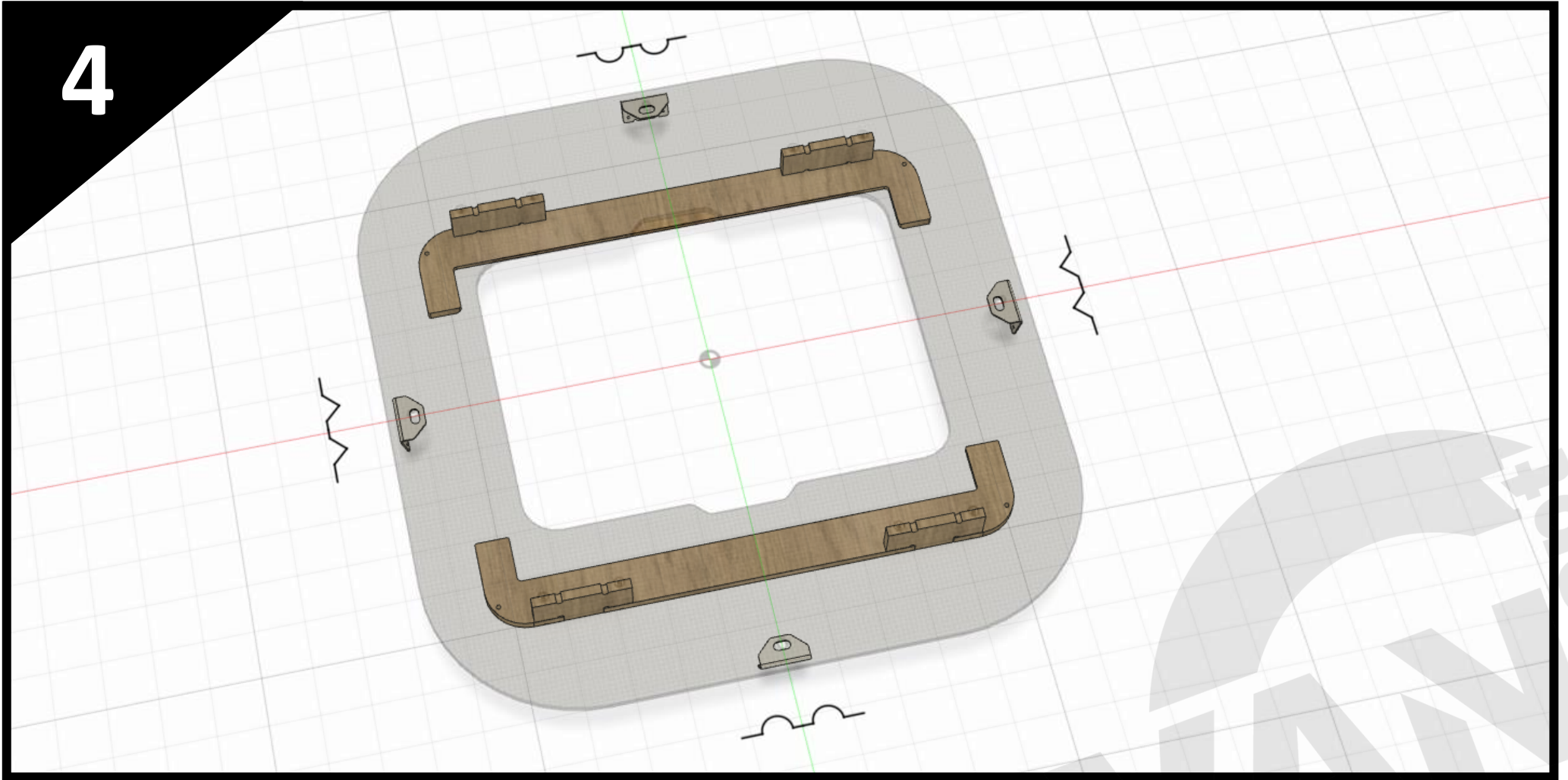


- Fit two CSK screws supplied through the plywood surround into each standoff block.
- For added strength, apply contact adhesive (e.g. CTI) to the mating faces between the two parts.

INSTRUCTIONS
REAR DOOR WINDOW INTEGRATED BLIND



- To locate the positions for the mounting brackets, offer up the blind surround to sit within the recess of the van bodywork.
 - Apply some masking tape as shown above and mark the position of the four mounting holes.



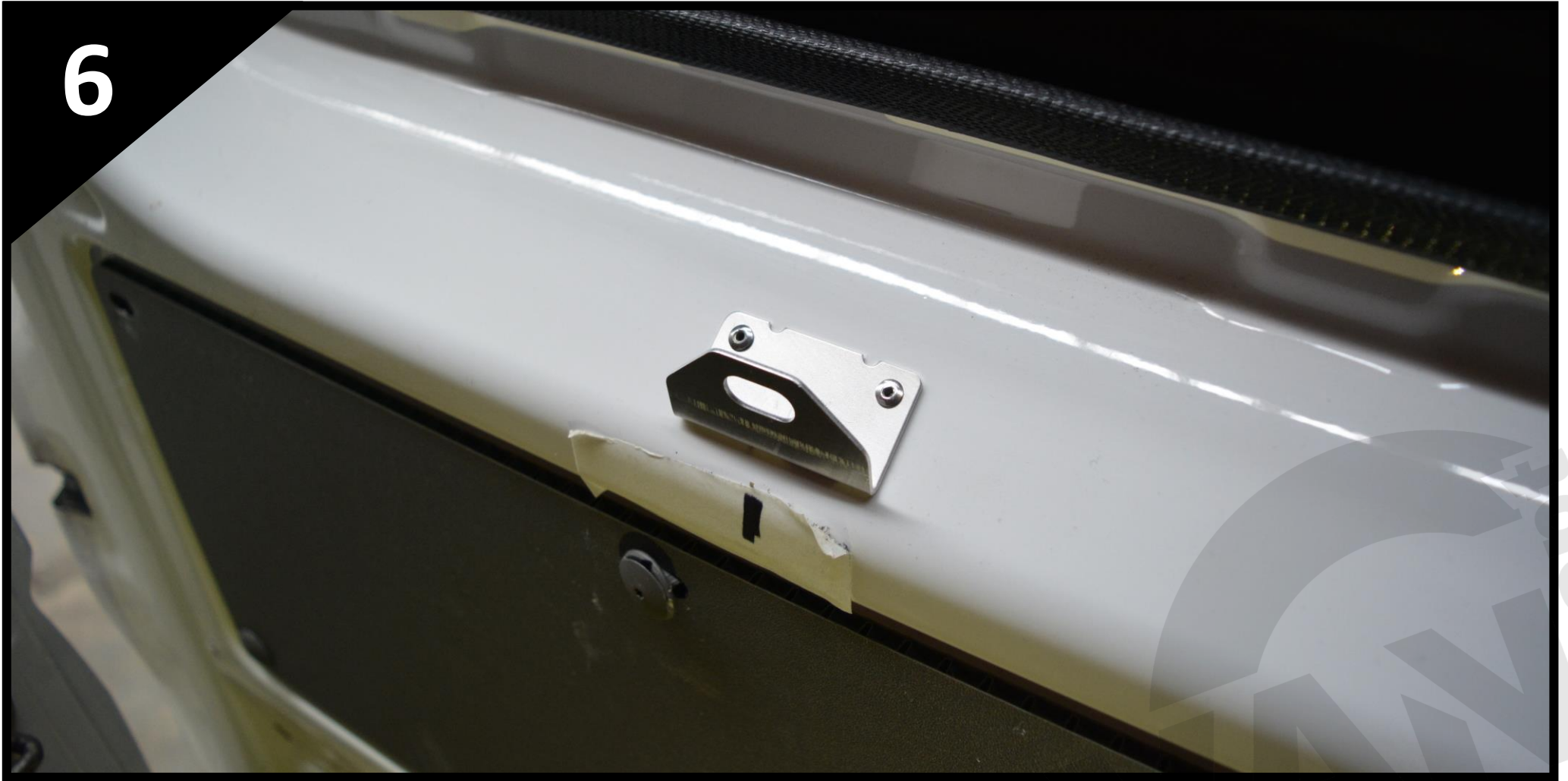
- There are two variants of the mounting bracket provided, each with a different angle bend and identification marks.
- The brackets fit in the positions shown in the diagram.

INSTRUCTIONS
REAR DOOR WINDOW INTEGRATED BLIND



- Use the alignment tool to locate the bracket position correctly and mark the two rivet holes in the bracket for drilling into the van bodywork.
- The tool will give you the correct offset for the bracket for the plywood surround to sit flush.

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REAR DOOR WINDOW INTEGRATED BLIND



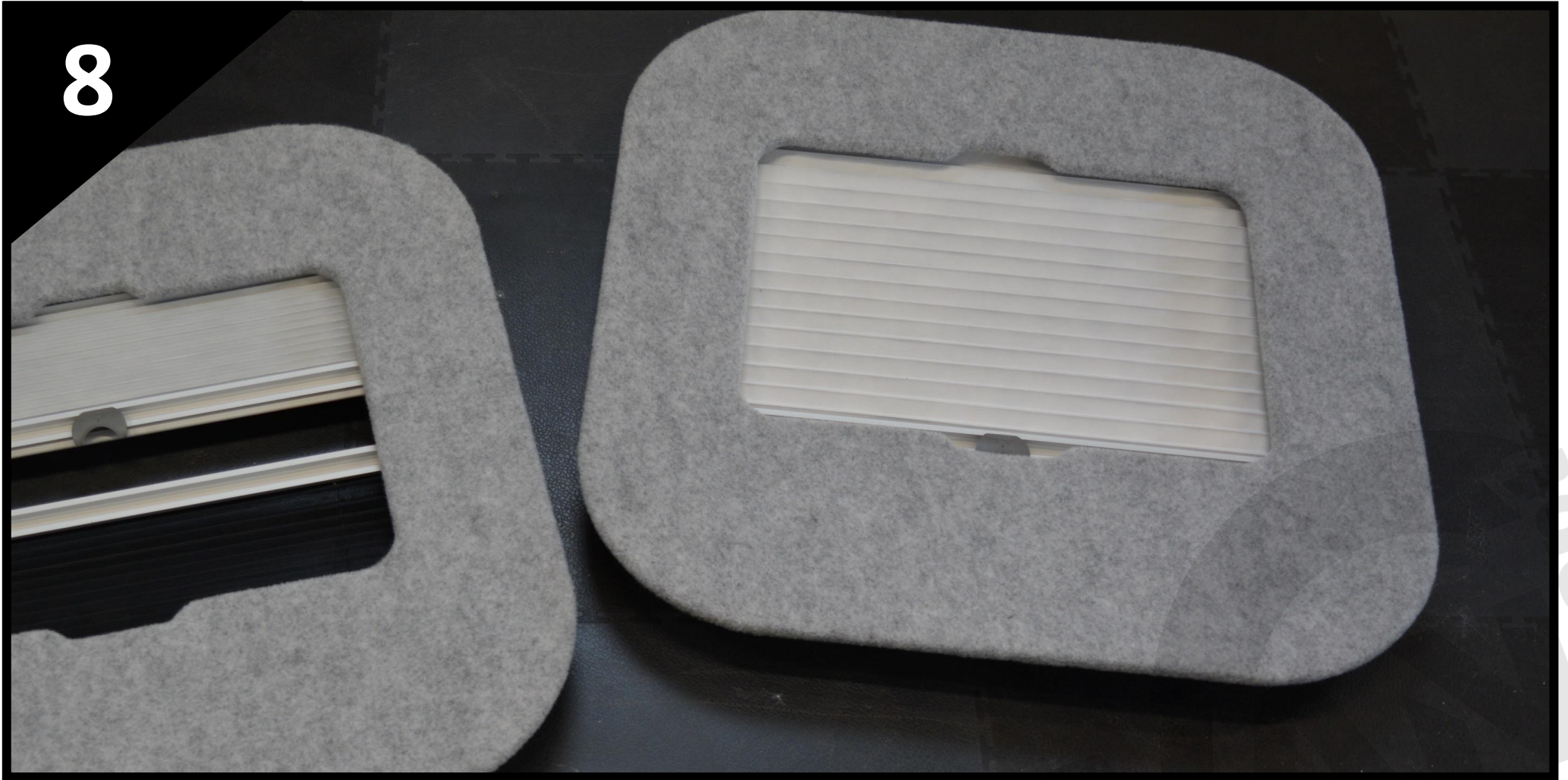
- Drill two Ø3.2mm holes in the van bodywork, de-burr the hole and rivet the bracket in place. (We advise applying some anti-corrosion paint to the bare metal in the hole before fitting the rivets).
 - Repeat this for all four brackets.

INSTRUCTIONS
REAR DOOR WINDOW INTEGRATED BLIND

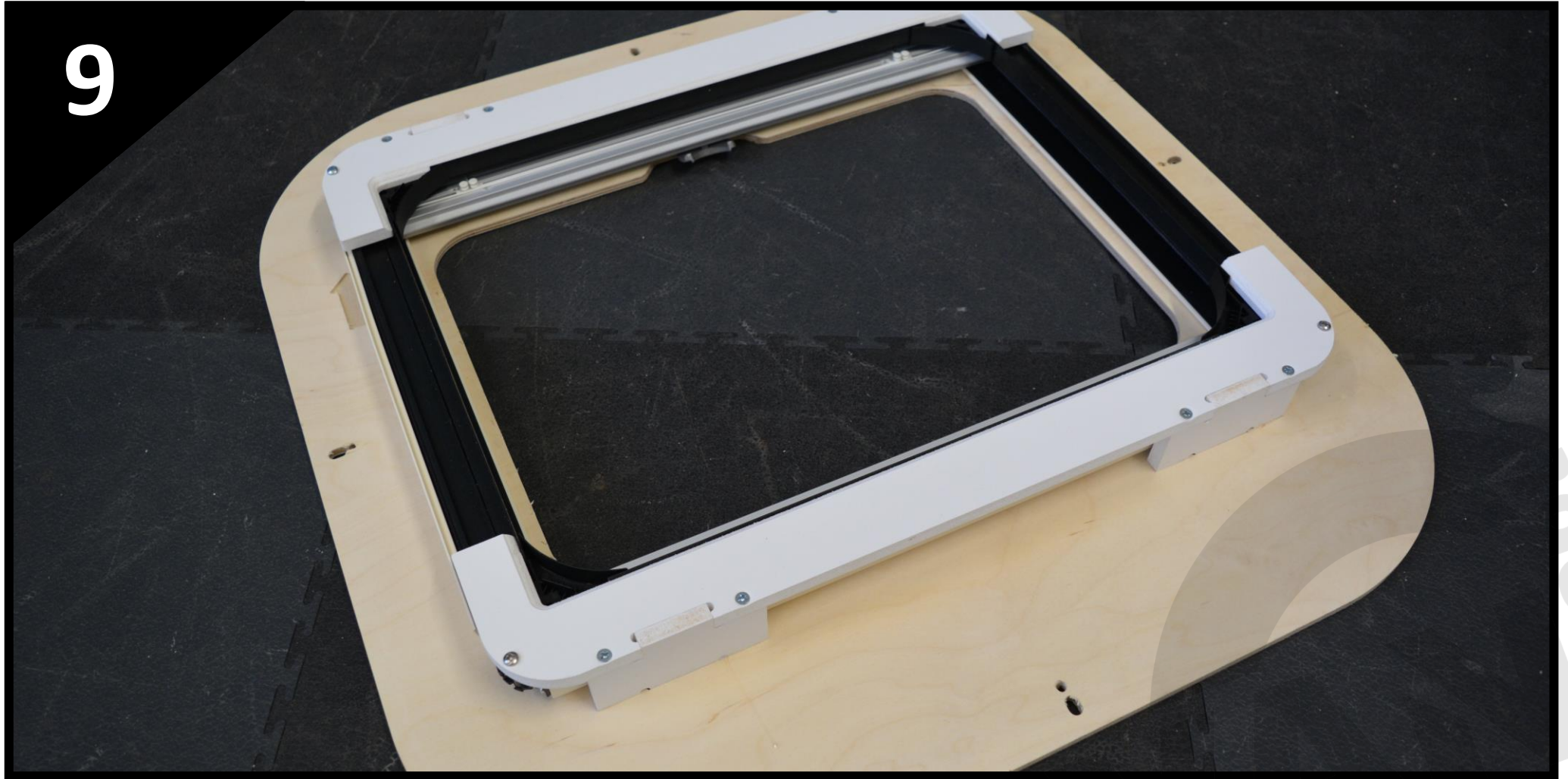


- Fit one M5 chimney nut to each of the fitted brackets, with the flat side of the nut facing outward from the window.
 - *The brackets have plenty of adjustment both vertically and horizontally.*

INSTRUCTIONS REAR DOOR WINDOW INTEGRATED BLIND



- If the surround is un-lined, now is the time to apply your chosen lining material.
- Ensure you use a high temperature resistant adhesive (e.g. *Trimfix*) and wrap the lining material around all the edges, on the internal and external profiles.



- Position the blind into the rear of the blind surround, with the cream fascia of the blind positioned against the 6mm plywood surround.
 - We suggest fitting the blackout part of the blind at the top, but this is personal preference.
- Take the two recessed blind supports and offer into position by locating the two rectangular profiles around the standoff blocks for correct location.



- Fit four of the CSK screws supplied through the recessed blind support and into the standoff blocks.
 - Repeat this to secure both recessed blind supports to all four standoff blocks.
- Secure the blind in place by fitting the four long pan head screws through the recessed blind support and tighten into the mounting hole in the blind.

INSTRUCTIONS
REAR DOOR WINDOW INTEGRATED BLIND



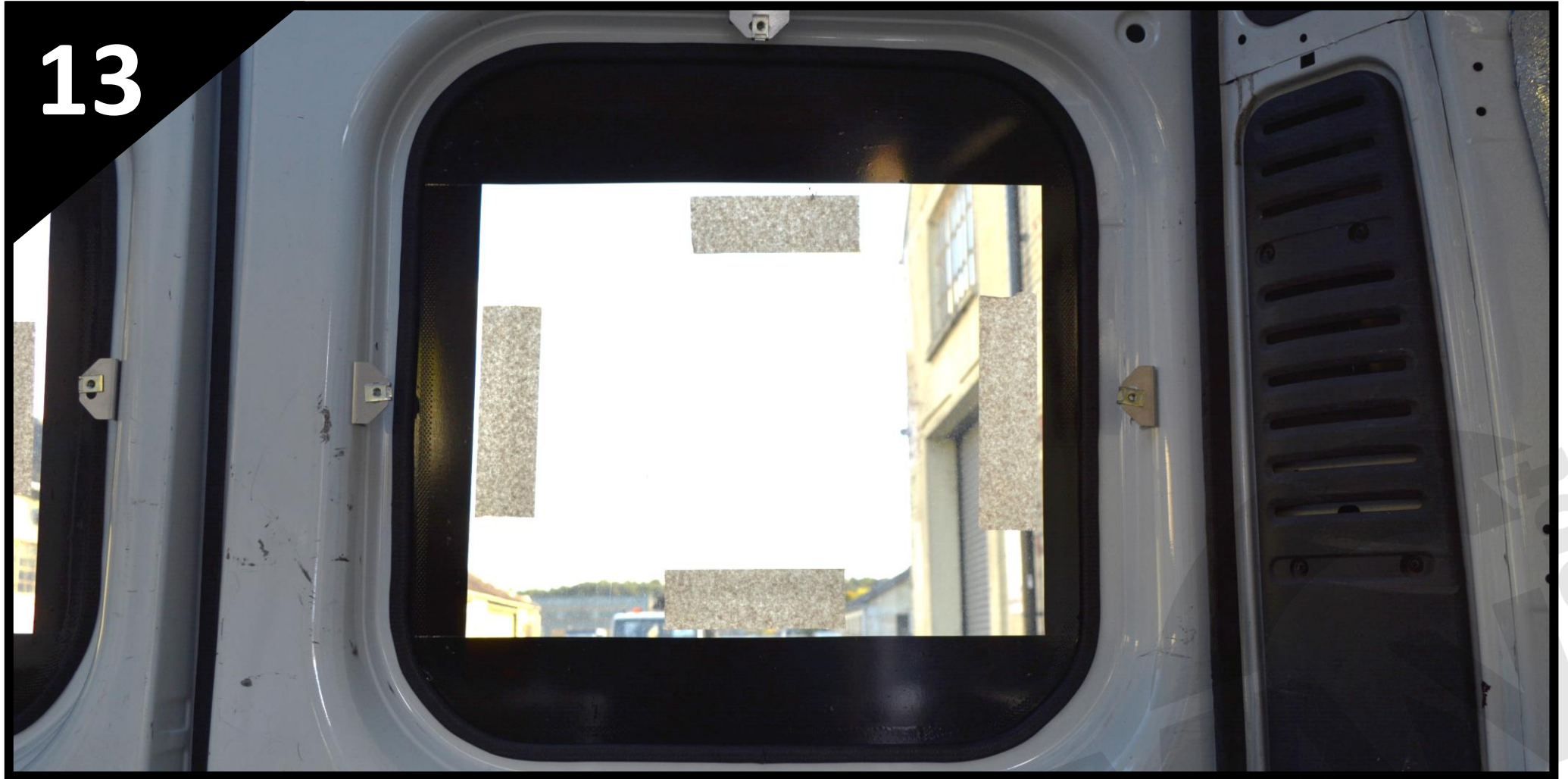
- Offer the blind surround into place and fit the four M5 flanged bolts to the four mounts.
- Adjust the position of the surround to perfect the alignment with an equal gap all around.

INSTRUCTIONS
REAR DOOR WINDOW INTEGRATED BLIND



- Using some masking tape, tape onto the window roughly where the vertical and horizontal edges of the blind aperture meets the window.

INSTRUCTIONS
REAR DOOR WINDOW INTEGRATED BLIND



- Remove the blind surround and apply the black vinyl supplied to mask off the areas that fall behind the blind.
 - *The vinyl will need to be trimmed to width or length.*



- Either, on the back of the blind, apply strips of foam adhesive tape along perimeter of blind aperture.
- Alternatively, starting from the centre at the top, apply to the window and work the tape all around the blind aperture profile and trim when it meets the starting point.
 - *Take note to ensure that it overlaps the black vinyl.*



- After 24 hours, the tape will have fully expanded and should meet up with the back of the blind.
 - *The blind is now fully fitted and should protrude no further around the edges than the upper and lower plywood panels.*
- *The panel will distort slightly when fitted as the blind is flat and the door has a curved profile. There is plenty of clearance when the door is opened.*
 - Repeat the process to fit the other blind.