

### **What's in the box?**

- 2x 6mm Plywood Panels or 1x Template
- 12x Aluminium Mounting Brackets
- 1x Aluminium Installation Tool
- 12x M5x20mm Flanged Head Bolts
- 12x M5 Chimney Nuts
- 24x Rivets



# INSTRUCTIONS INSET DOOR PANELS - REAR



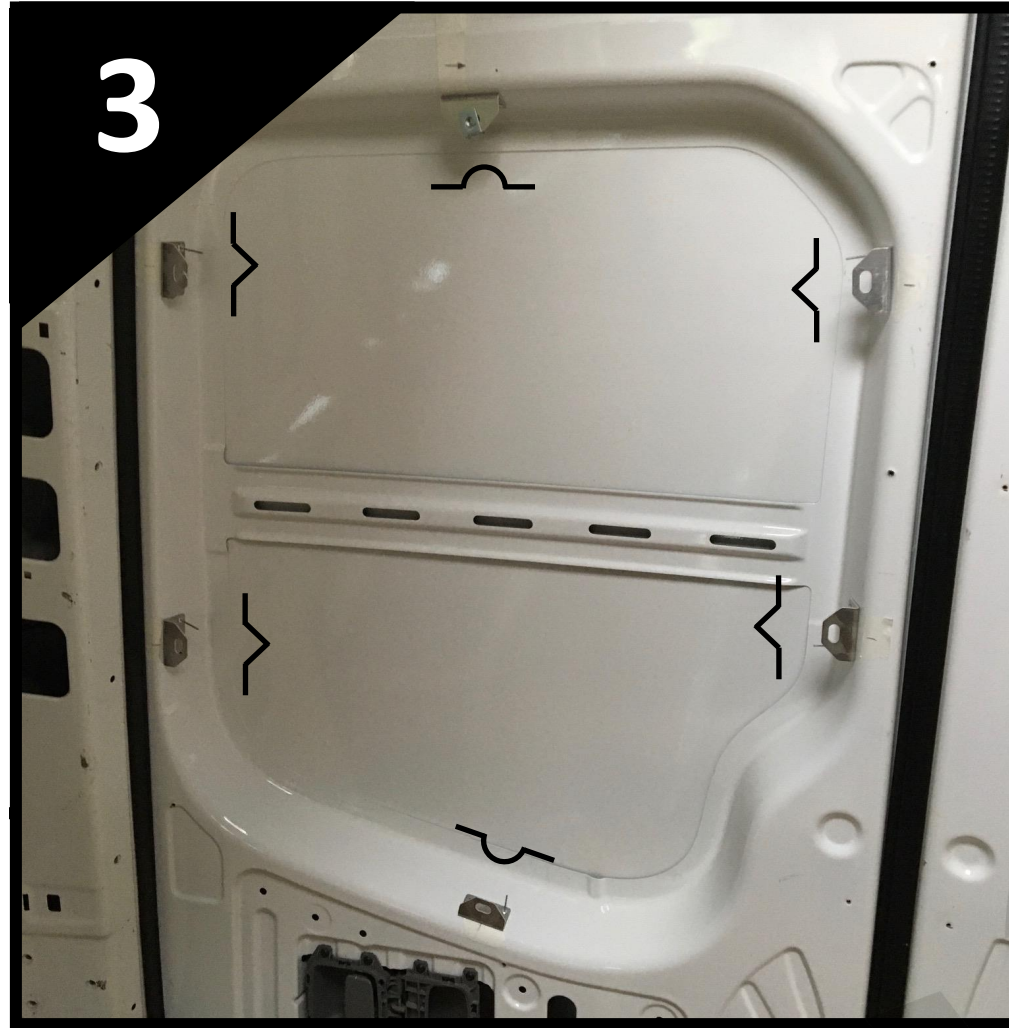
- If fitting the DIY kit, use the template provided to cut the outer profile and mounting holes from a 6mm sheet of plywood.
  - Line the opposite sides of each panel with your choice of lining material.

## INSTRUCTIONS INSET DOOR PANELS - REAR



- To fit the mounting brackets, mark out the position of the top bracket by creating a centreline on some masking tape from the two central mounting holes in the upper panel recess.
  - This will be the centreline for the panel.

# INSTRUCTIONS INSET DOOR PANELS - REAR



- There are two variants of the mounting bracket provided, each with a different angle bend and identification marks.
  - The brackets fit in the positions shown in the diagram.
  - *See the next two steps before proceeding with fitting the brackets.*



## INSTRUCTIONS INSET DOOR PANELS - REAR



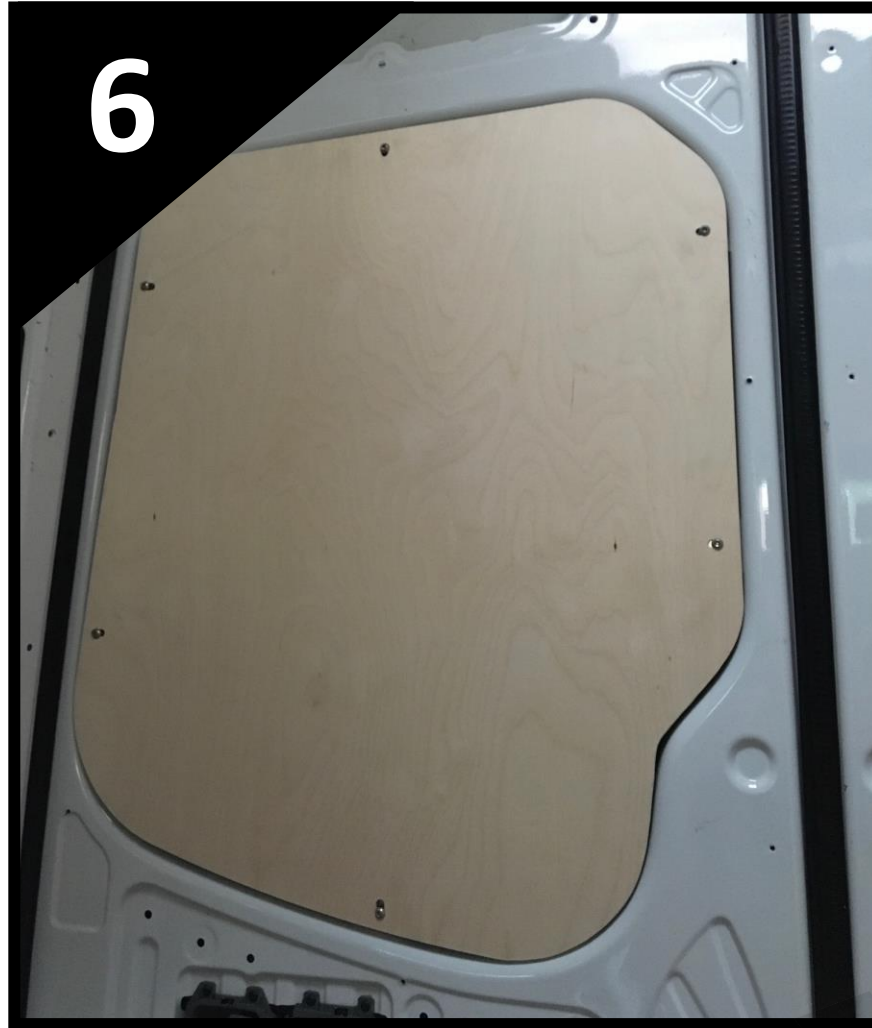
- Use the alignment tool to locate the top bracket position correctly and mark the two rivet holes in the bracket for drilling into the van bodywork.
- The tool will give you the correct offset for the bracket for the plywood surround to sit flush.

# INSTRUCTIONS INSET DOOR PANELS - REAR



- Drill 2x Ø3.2mm holes in the van bodywork, de-burr the hole and rivet the bracket in place. (We advise applying some anti-corrosion paint to the bare metal in the hole before fitting the rivets).
- Fit one M5 chimney nut to the fitted bracket, with the flat side of the nut facing outward from the window.
  - *The brackets have plenty of adjustment both vertically and horizontally.*

# INSTRUCTIONS INSET DOOR PANELS - REAR



- Offer the panel in place and align the top mounting hole.
- Make a mark by the other five mounting holes using a marker/pencil on some masking tape.

# INSTRUCTIONS INSET DOOR PANELS - REAR



- Remove the panel and using the alignment tool, locate and drill the  $\text{Ø}3.2\text{mm}$  holes and rivet the remaining five aluminium mounting brackets.
  - Fit the M5 chimney nuts to these brackets.



# INSTRUCTIONS INSET DOOR PANELS - REAR



- The six brackets fitted and ready to mount one panel.
- Repeat the previous steps to fit the brackets to the other door recess.

## INSTRUCTIONS INSET DOOR PANELS - REAR



- With all the brackets fitted, fit the finished panel using the M5 flanged head bolts.
  - *The panels should protrude no further than the upper and lower panels.*