

INSTRUCTIONS SIDE FRONT WINDOW INTEGRATED BLIND

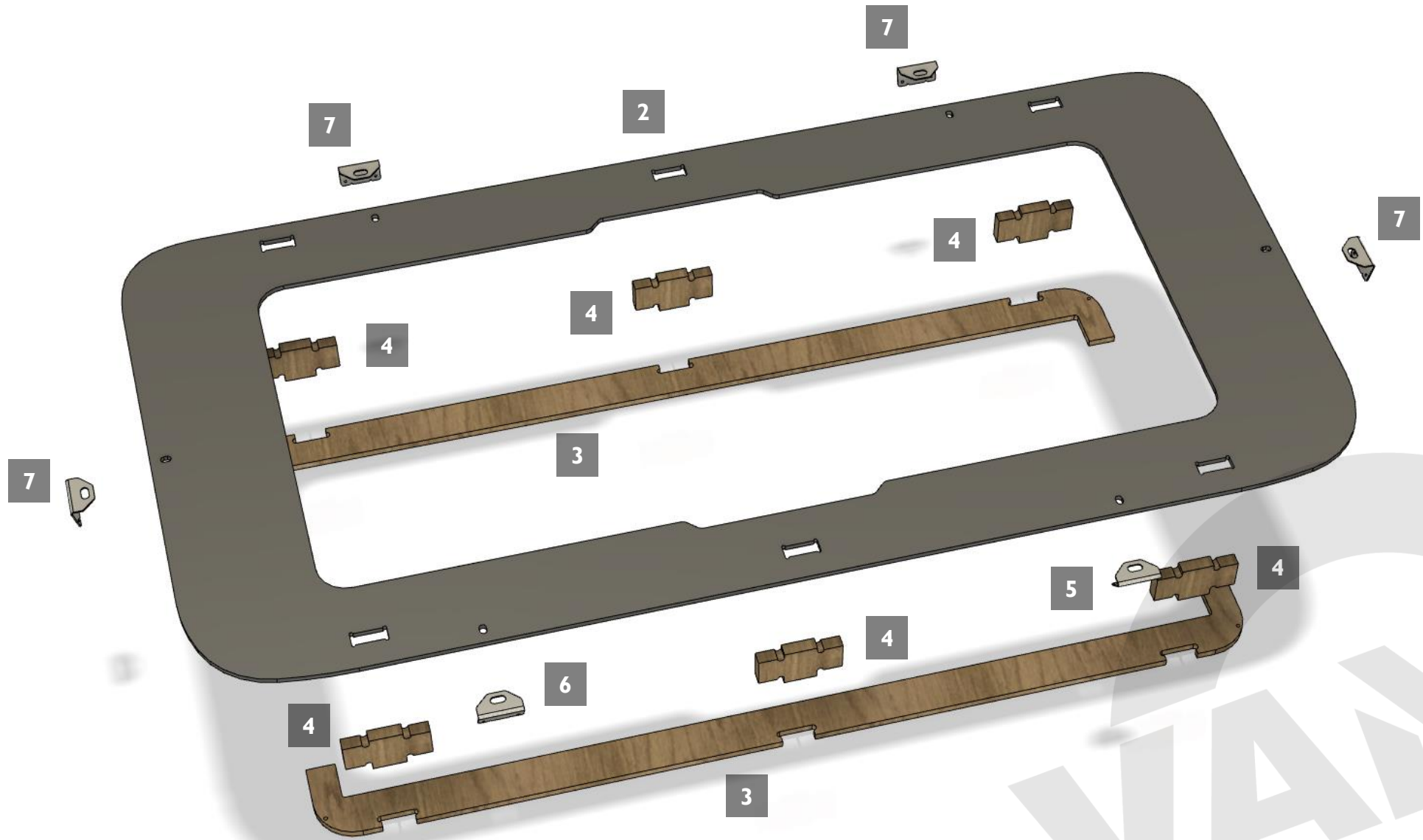
No.	Part No.	Description	Full Kit	Semi-DIY Install Kit	DIY Install Kit
1	Horrex Blind	1100mm x 550mm	1	1	-
2	P-0061	Crafter/MAN TGE Side Front Panel with Blind	1	1	-
3	P-0035	Recessed Blind Support - Long	2	2	2
4	LP-0001	Window Blind Block	6	6	6
5	SMW-0093	Panel Bracket 45 (1x Triangle)	1	1	1
6	SMW-0094	Panel Bracket 62 (2x Semi-Circle)	1	1	1
7	SMW-0096	Panel Bracket 76 (2x Triangle)	4	4	4
8	TOOL-0001	Flush Side Panels Installation Tool	1	1	1
9	CSK Screw	4 x 20mm	24	24	24
10	Pan Head Screw	No.8 x 7/8"	4	4	4
11	Flanged Button Head Bolt	M5 x 20mm	6	6	6
12	Chimney Nuts	M5	6	6	6
13	Rivets	3.2 x 8mm	12	12	12
14	Black Vinyl	120mm x 1200mm	3	3	3
15	Expanding Foam Tape	15mm x 3/17mm (Half Roll)	1	1	1
16	CRUX-0037 Template	Paper Template	-	-	1

What's in the box?

The various kit options and their parts are noted in the table with a diagram on the following page.

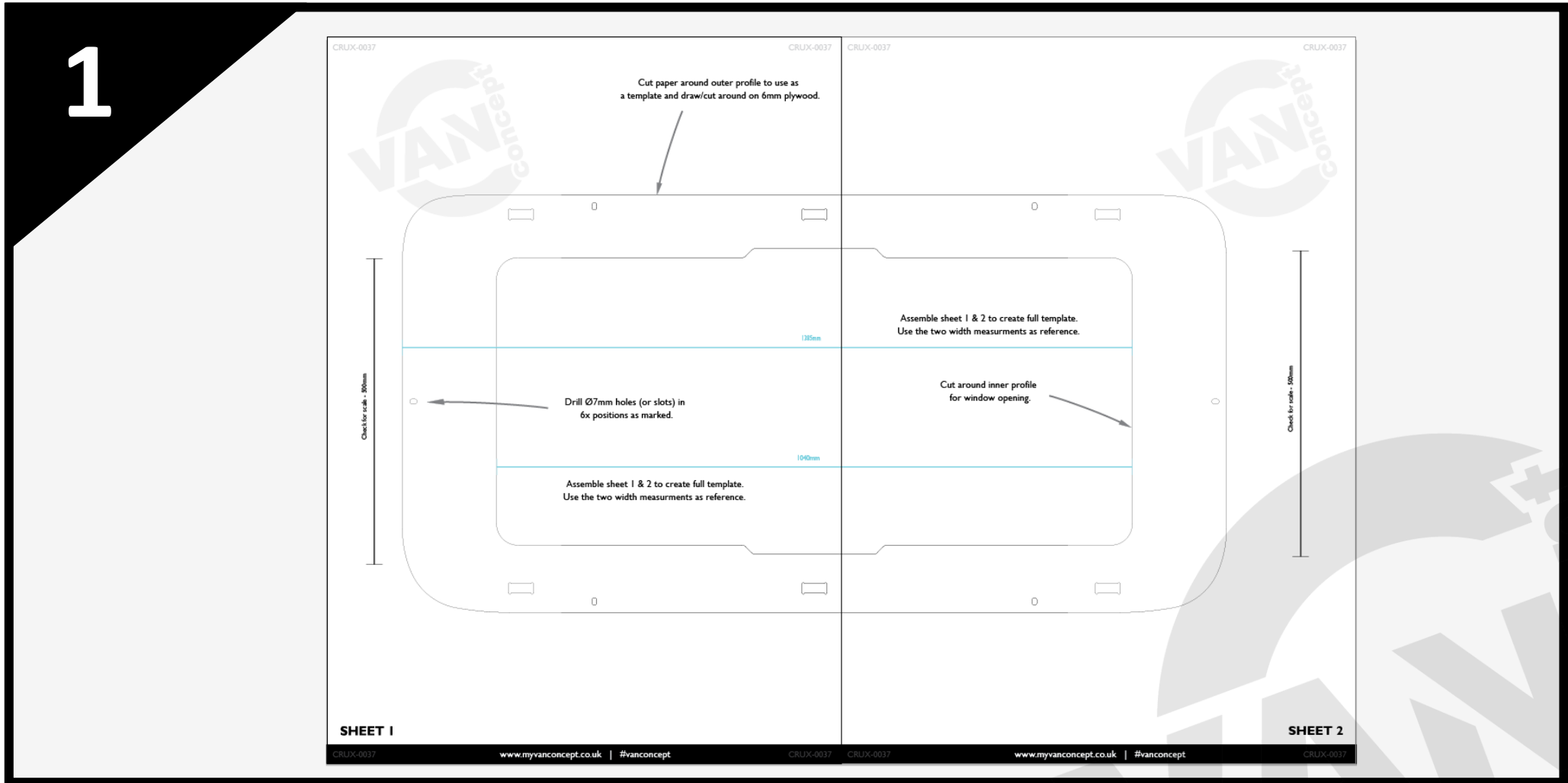
Items/fasteners in blue are pre-fitted on these kits.

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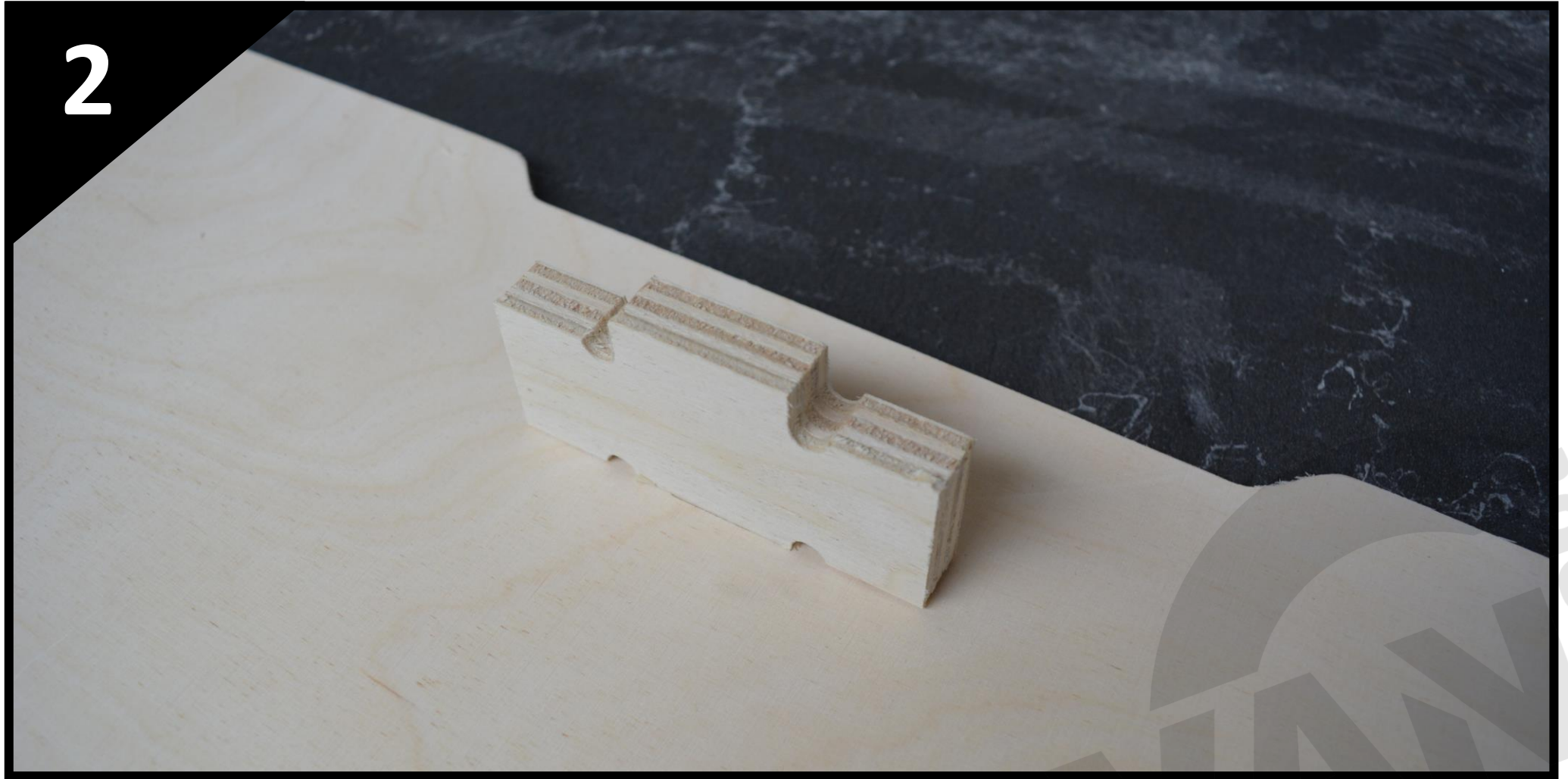
VANconcept

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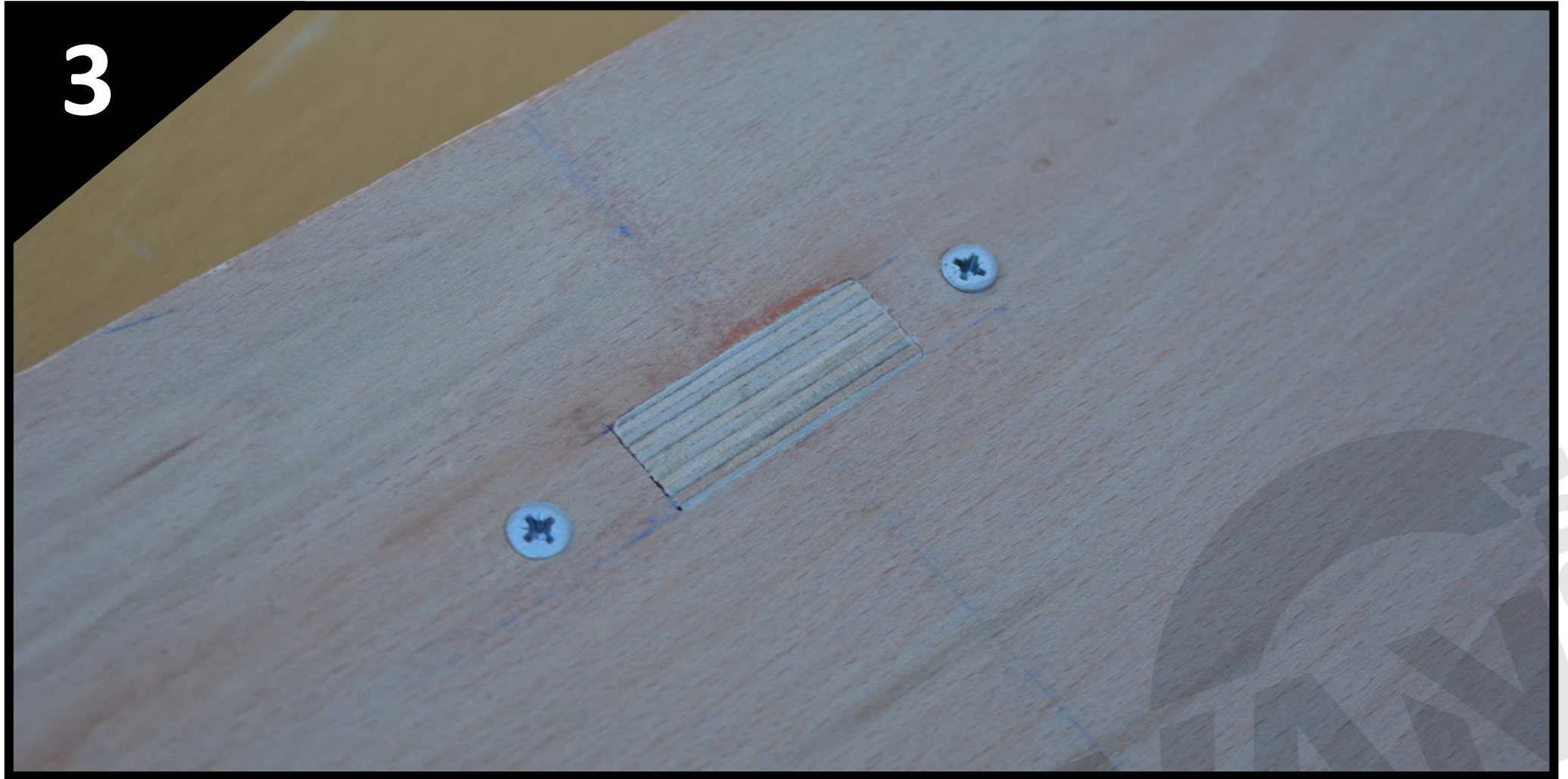
- If fitting a DIY kit, take a sheet of 6mm plywood, use the template provided to cut the blind surround outer profile, blind aperture and six rectangular profiles, along with drilling the 6 mounting holes, by following the notes on the template.
 - *Please ensure you cut on the waste side of each line!*
- Check that the six 15mm plywood blind standoffs fit into the rectangular profiles.

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- Position the six 15mm plywood blind standoffs into the rectangular profiles.
- Take note to fit on the back side of the blind surround and orientate the standoff blocks with the smaller height boss sitting in the profile.
 - The standoff should be flush with the 6mm plywood on the front.

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- Drill and countersink two $\text{Ø}3\text{mm}$ pilot holes, roughly 10mm from the edge of the standoff block and fit two of the CSK screws supplied.
- *For added strength, apply PVA glue to the mating faces between the two parts.*
 - Repeat this for all standoff blocks.

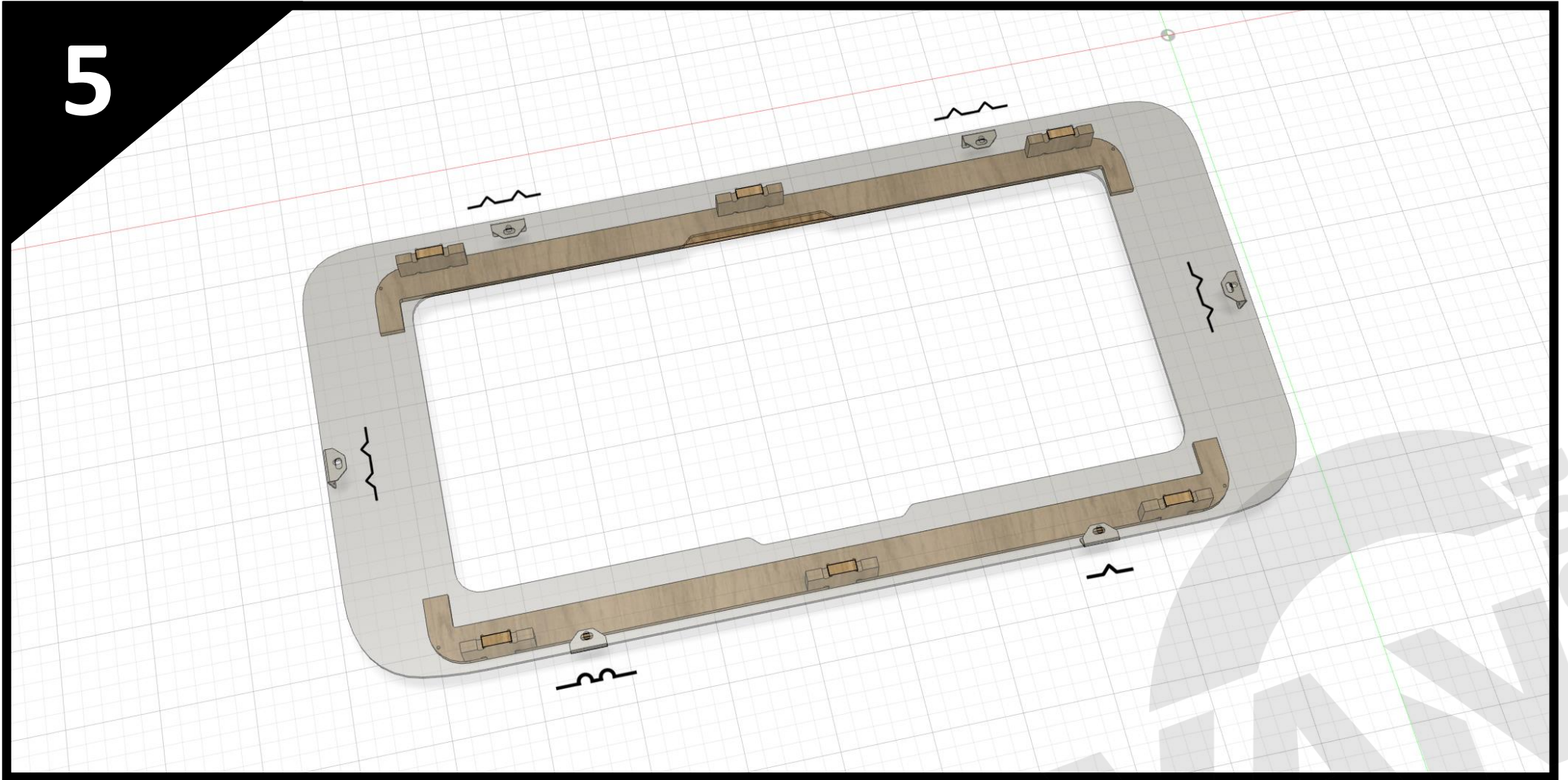
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- To locate the positions for the mounting brackets, offer up the blind surround to sit within the recess of the van bodywork.
 - *The larger radius corners of the surround are on the bottom edge.*
- Apply some masking tape as shown above and mark the position of the four mounting holes (two bottom, one front and one rear).

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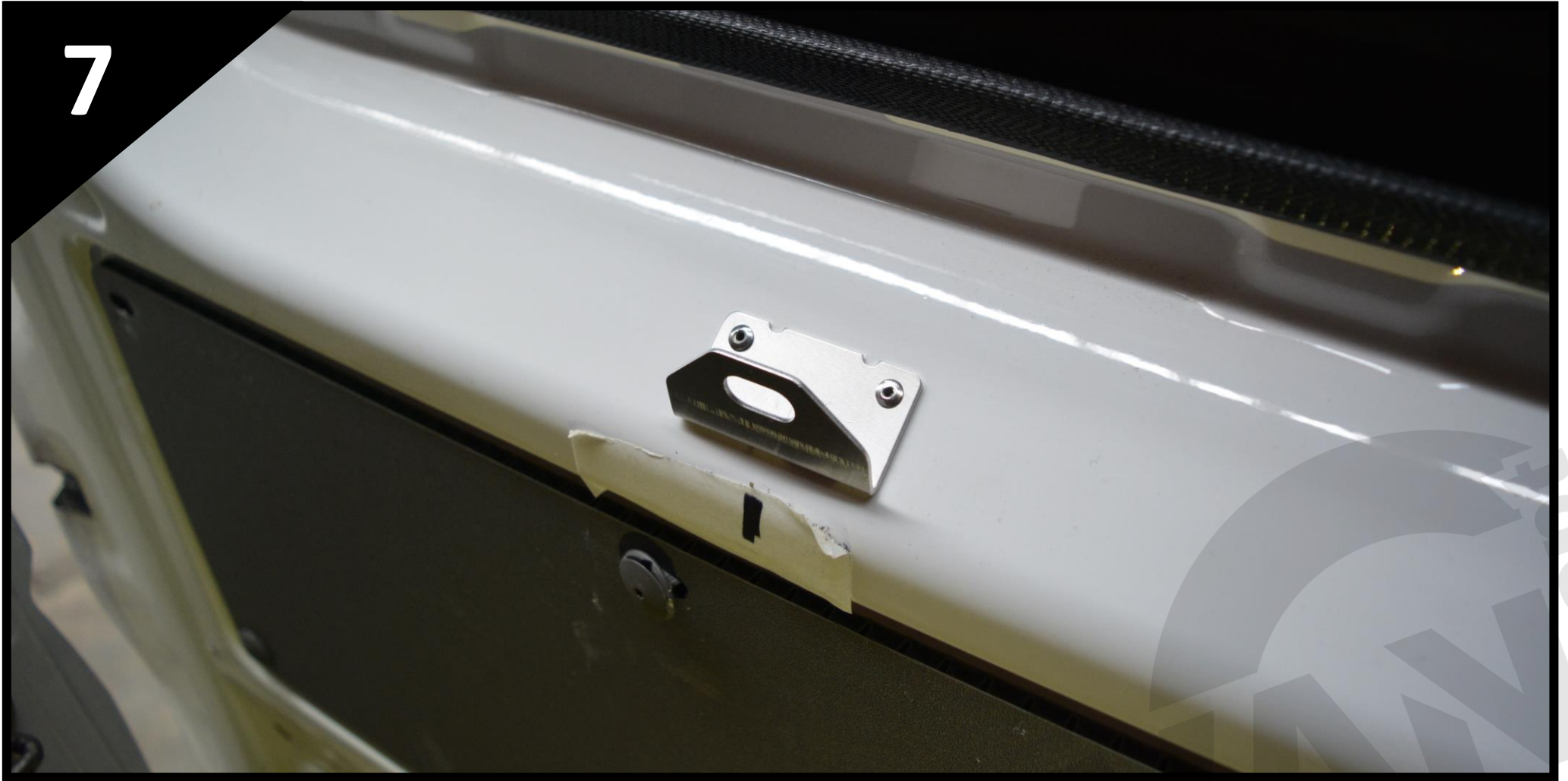
- There are three variants of the mounting bracket provided, each with a different angle bend and identification marks.
- The brackets fit in the positions shown in the diagram.

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- Use the alignment tool to locate the bracket position correctly and mark the two rivet holes in the bracket for drilling into the van bodywork.
- The tool will give you the correct offset for the bracket for the plywood surround to sit flush.

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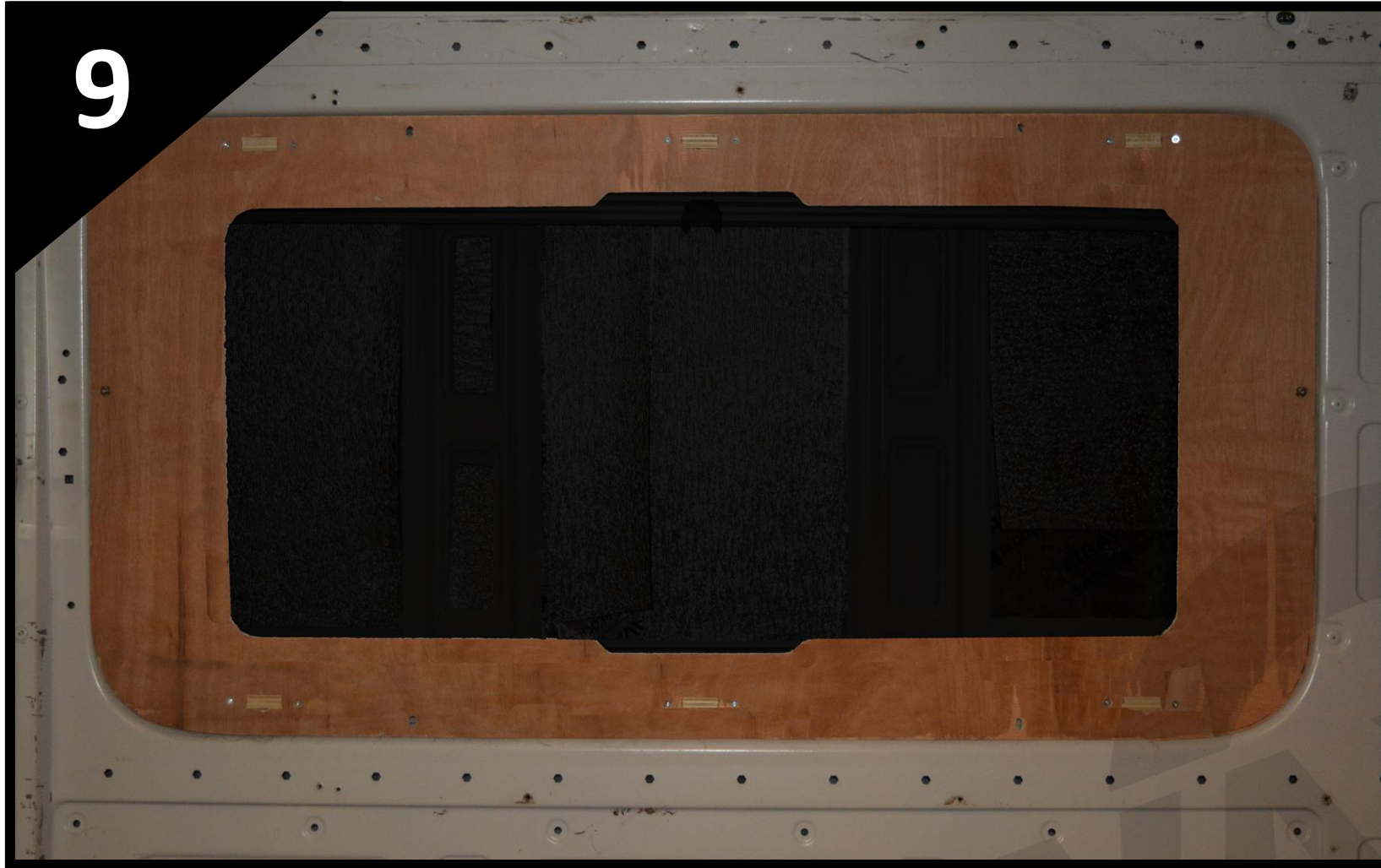
- Drill 2x Ø3.2mm holes in the van bodywork, de-burr the hole and rivet the bracket in place. (We advise applying some anti-corrosion paint to the bare metal in the hole before fitting the rivets).
 - Repeat this for all four brackets.

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- Fit one M5 chimney nut to each of the fitted brackets, with the flat side of the nut facing outward from the window.
 - *The brackets have plenty of adjustment both vertically and horizontally.*

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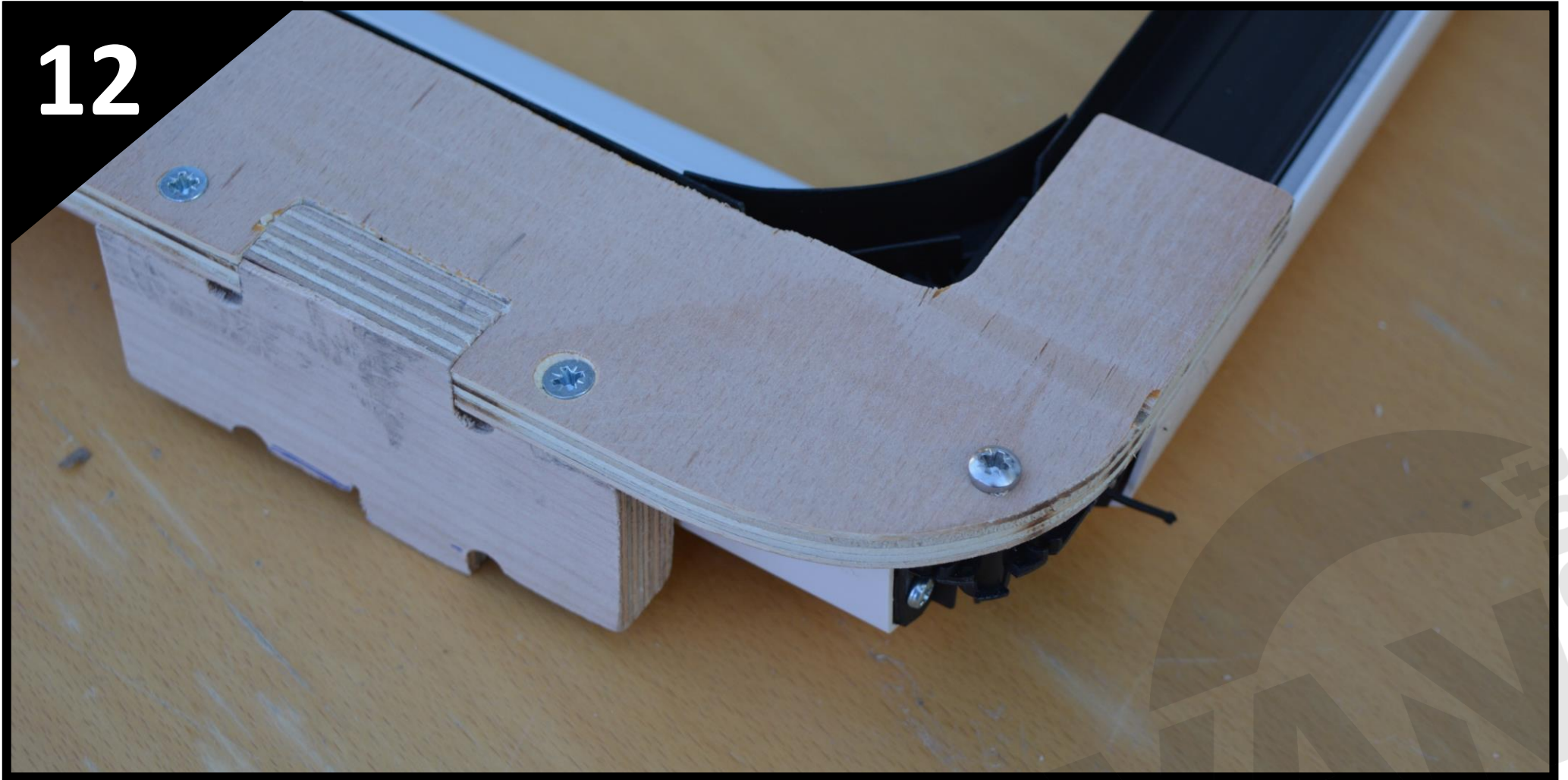
- Offer the blind surround into place and fit the six M5 flanged bolts to the six mounts.
- Adjust the position of the surround to perfect the alignment with an equal gap all around.
- *If your window rubber trim is extra thick or not seated properly, it may prevent the panel from sitting back fully. If this is the case, trim some of the rubber trim away where this occurs.*
 - With the hole positions all correct, remove the surround for the next step.



- If the surround is un-lined, now is the time to apply your chosen lining material.
- Ensure you use a high temperature resistant adhesive (e.g. Trimfix) and wrap the lining material around all the edges, on the internal and external profiles.



- Position the blind into the rear of the blind surround, with the cream fascia of the blind positioned against the 6mm plywood surround.
 - We suggest fitting the blackout part of the blind at the top, but this is personal preference.
- Take the two 9mm plywood blind supports and offer into position by locating the three rectangular profiles around the blind standoffs for correct location.



- Drill and countersink two $\text{Ø}3\text{mm}$ pilot holes, roughly 10mm from the edge of the standoff block and fit two of the CSK screws supplied.
 - Repeat this to secure both blind supports to all six blind standoff blocks.
- Secure the blind in place by fitting the four long pan head screws through the blind support and tighten into the mounting hole in the blind.

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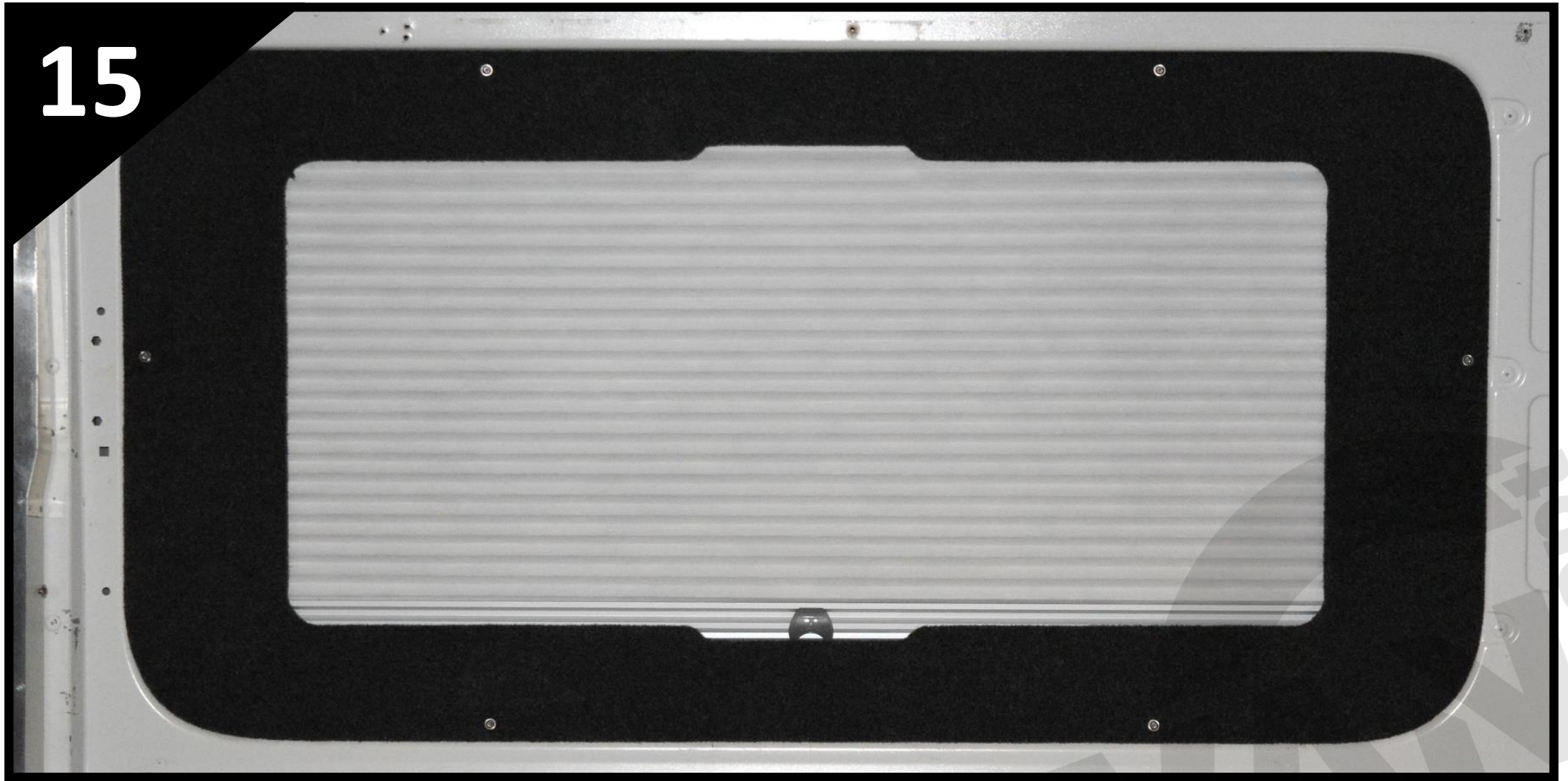
- Offer the blind in place and loosely fit a couple of the mounting bolts/screws.
- Using some masking tape, tape onto the window roughly where the vertical and horizontal edges of the blind aperture meets the window.
 - Remove the blind surround and apply the black vinyl supplied to mask off the areas that fall behind the blind.
 - *Depending on your window and its masked areas, the vinyl may need to be trimmed to width or length.*

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- Remove the masking tape and re-fit the blind surround, this time fitting all four mounting bolts and three screws before tightening.
- Take the expanding foam tape and starting from the centre at the top, apply to the window and work the tape all around the blind aperture profile and trim when it meets the starting point.
 - *Take note to ensure that it overlaps the black vinyl.*
- After 24 hours, the tape will have fully expanded and should meet up with the back of the blind.

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- After a few hours, the tape will have fully expanded and should meet up with the back of the blind.
 - *The blind is now fully fitted and should fit nicely within the recess of the van bodywork.*