

## CRUX-0042

### CITROEN RELAY / FIAT DUCATO / PEUGEOT BOXER '06-

| No. | Part No.            | Description                                                         | Full Kit | Bare Kit |
|-----|---------------------|---------------------------------------------------------------------|----------|----------|
| 1   | Horrex Blind        | 1100mm x 550mm                                                      | 1        | 1        |
| 2   | P-0074              | Citroen Relay/Fiat Ducato/Peugeot Boxer Side Front Panel with Blind | 1        | 1        |
| 3   | P-0035              | Recessed Blind Support – 1100mm                                     | 2        | 2        |
| 4   | LP-0001             | Standoff Block                                                      | 6        | 6        |
| 5   | CSK Screw           | 4 x 20mm                                                            | 24       | 24       |
| 6   | Self Drilling Screw | No.8 x 3/4"                                                         | 6        | 6        |
| 7   | Pan Head Screw      | No.8 x 7/8"                                                         | 4        | 4        |
| 8   | Black Vinyl         | 120mm x 1200mm                                                      | 2        | 2        |
| 9   | Expanding Foam Tape | 15mm x 8/44mm                                                       | 1        | 1        |

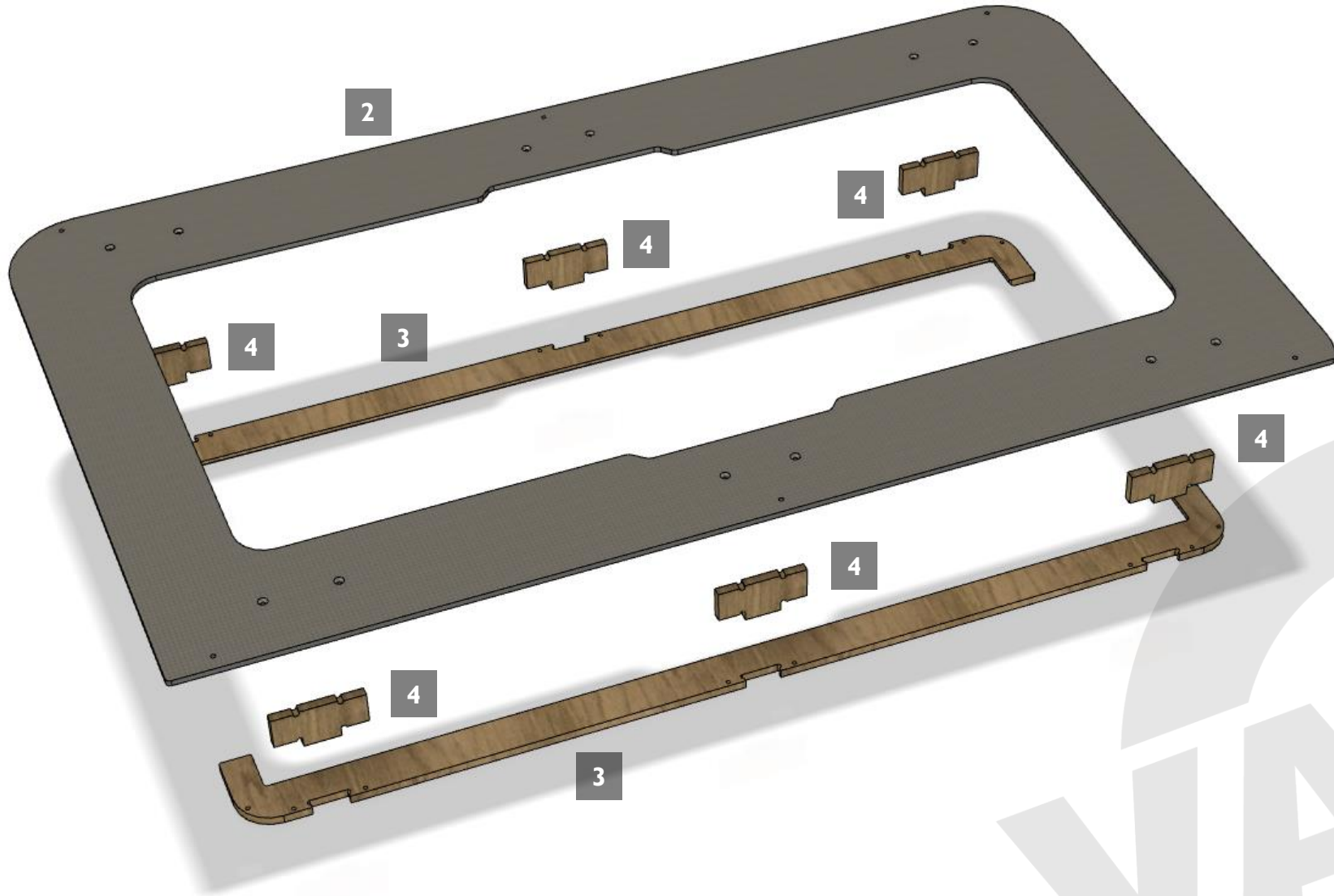
#### What's in the box?

The various kit options and their parts are noted in the table with a diagram on the following page.

*Items/fasteners in blue are pre-fitted on these kits.*



**INSTRUCTIONS**  
**SIDE FRONT WINDOW INTEGRATED BLIND**



INSTRUCTIONS  
SIDE FRONT WINDOW INTEGRATED BLIND



- Position the six standoff blocks into the rectangular profiles (*smaller height boss sits in the profile*).
  - *Note the arrow machined into the surround – this should be orientated upwards when fitted*).

INSTRUCTIONS  
SIDE FRONT WINDOW INTEGRATED BLIND



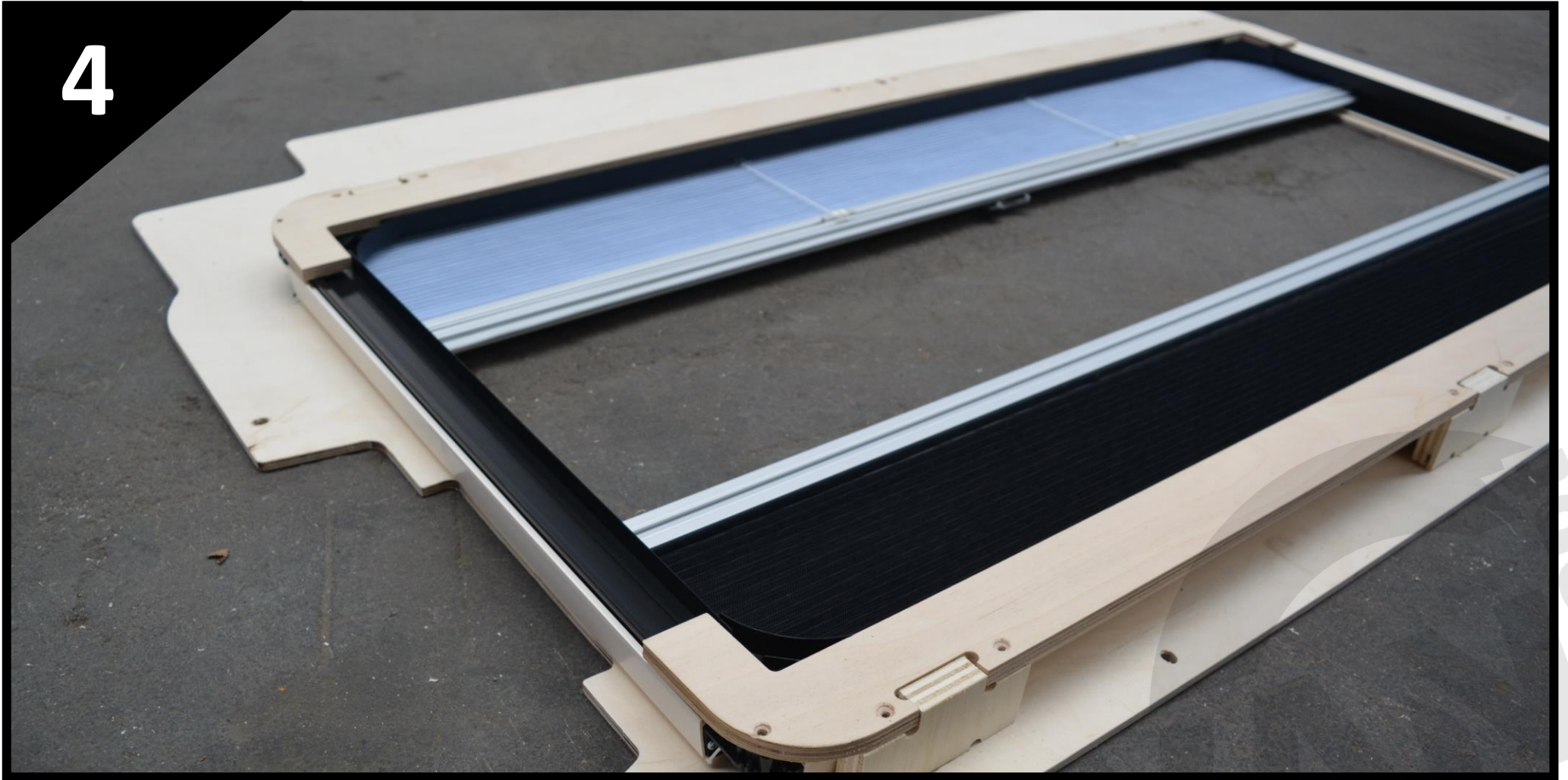
- Fit two CSK screws supplied through the plywood surround into each standoff block.
- For added strength, apply contact adhesive (e.g. CTI) to the mating faces between the two parts.



## INSTRUCTIONS SIDE FRONT WINDOW INTEGRATED BLIND



- If the surround is un-lined, now is the time to apply your chosen lining material.
- Ensure you use a high temperature resistant adhesive (e.g. *Trimfix*) and wrap the lining material around all the edges, on the internal and external profiles.



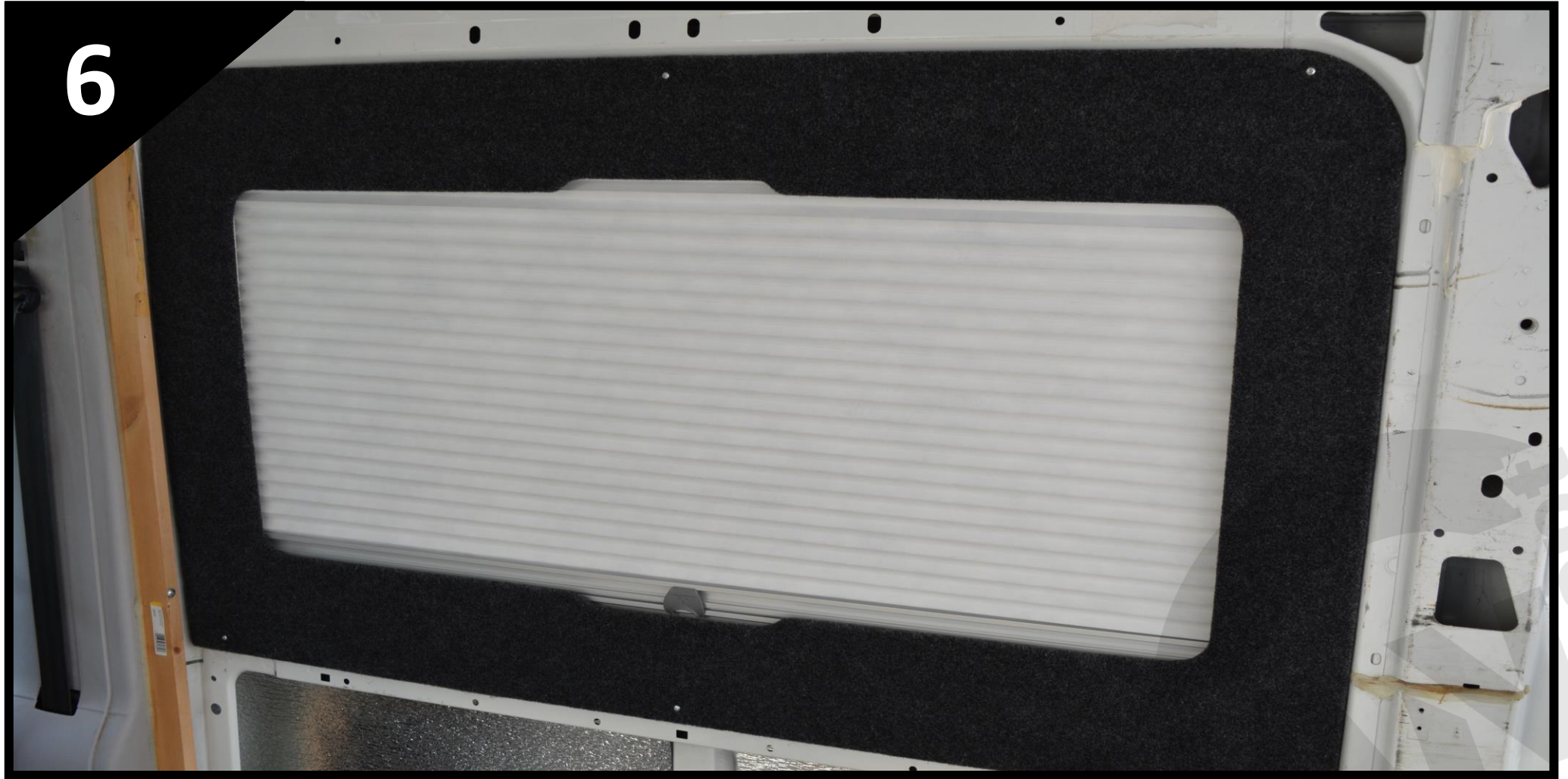
- Position the blind into the rear of the blind surround, with the cream fascia of the blind positioned against the 6mm plywood surround.
  - We suggest fitting the blackout part of the blind at the top, but this is personal preference.
- Take the two recessed blind supports and offer into position by locating the three rectangular profiles around the standoff blocks for correct location.





- Fit six of the CSK screws supplied through the recessed blind support and into the standoff blocks.
  - Repeat this to secure both recessed blind supports to all six standoff blocks.
- Secure the blind in place by fitting the four long pan head screws through the recessed blind support and tighten into the mounting hole in the blind.

**INSTRUCTIONS**  
**SIDE FRONT WINDOW INTEGRATED BLIND**



- Offer the blind surround into place and use the six self-drilling screws provided to temporarily fix and make a mounting hole in the van bodywork.
- With the hole positions all created, remove the surround for the next step.

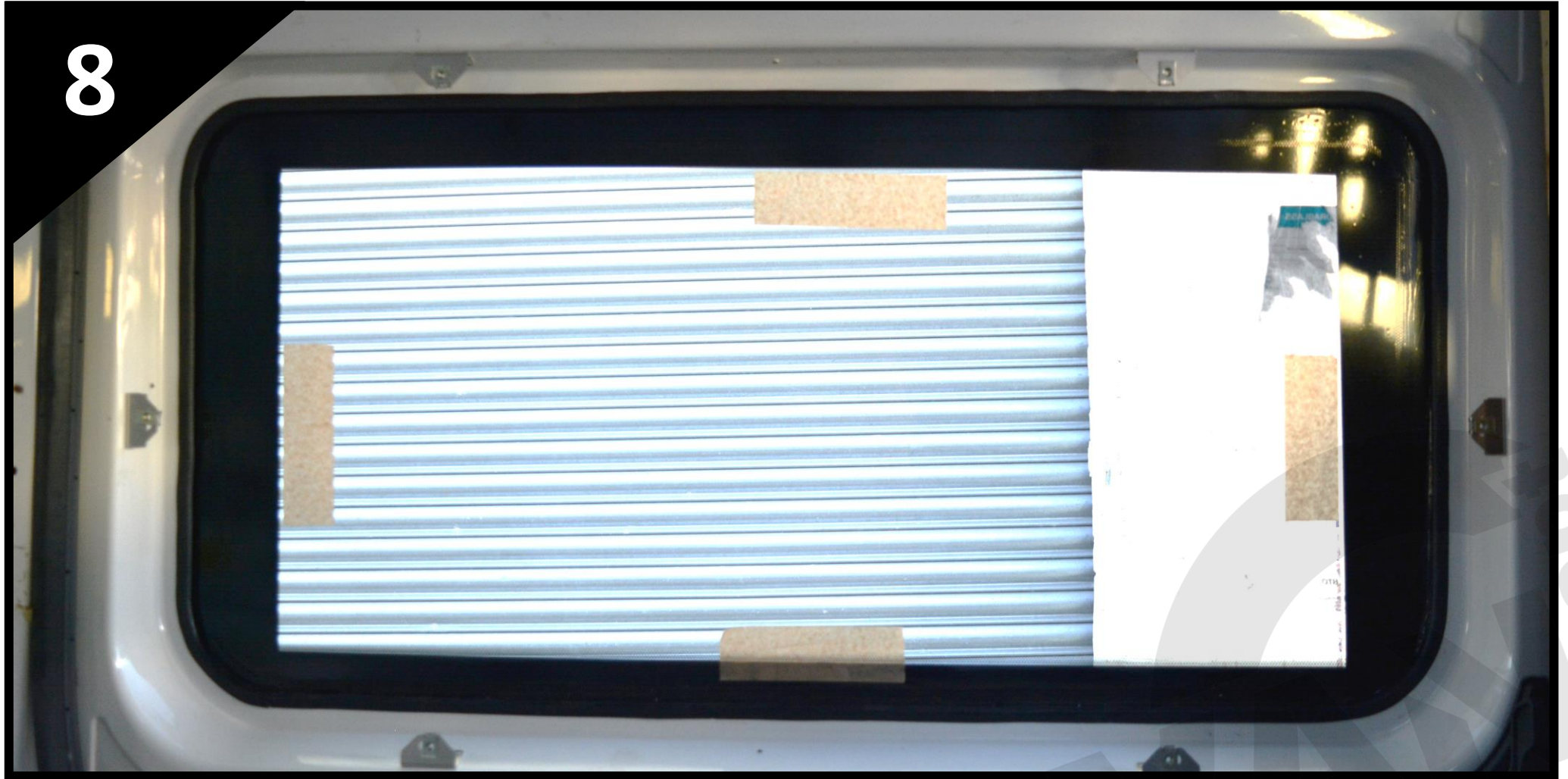


## INSTRUCTIONS SIDE FRONT WINDOW INTEGRATED BLIND



- Using some masking tape, tape onto the window roughly where the vertical and horizontal edges of the blind aperture meets the window.

**INSTRUCTIONS**  
**SIDE FRONT WINDOW INTEGRATED BLIND**



- Remove the blind surround and apply the black vinyl supplied to mask off the areas that fall behind the blind.
  - *The vinyl will need to be trimmed to width or length.*





- Either, on the back of the blind, apply strips of foam adhesive tape along perimeter of blind aperture.
- Alternatively, starting from the centre at the top, apply to the window and work the tape all around the blind aperture profile and trim when it meets the starting point.
  - *Take note to ensure that it overlaps the black vinyl.*



INSTRUCTIONS  
SIDE FRONT WINDOW INTEGRATED BLIND



- After 24 hours, the tape will have fully expanded and should meet up with the back of the blind.
- The blind is now fully fitted and should protrude no further around the edges than the upper and lower plywood panels.
- The panel will distort slightly when fitted as the blind is flat and the door has a curved profile. There is plenty of clearance when the door is opened.