

INSTRUCTIONS REAR DOOR INTEGRATED BLIND KIT

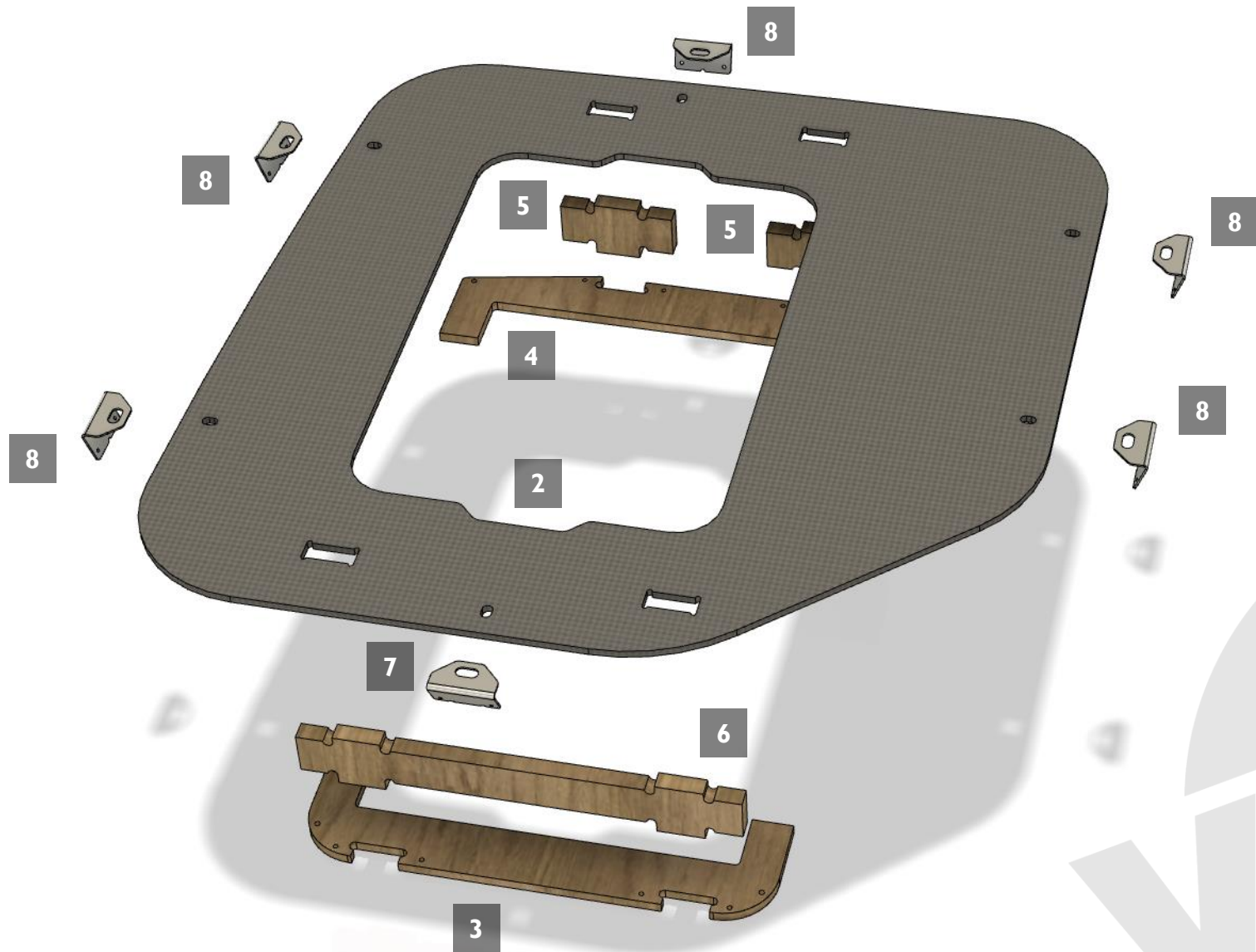
No.	Part No.	Description	Full Kit	Semi-DIY Install Kit	DIY Install Kit
1	Horrex Blind	350mm x 550mm	2	2	-
2	P-0054	Crafter/MAN TGE Rear Door Panel with Blind	2	2	-
3	P-0051	Recessed Blind Support - Short	2	2	2
4	P-0054	Recessed Blind Support - Short (Modified)	2	2	2
5	LP-0001	Window Blind Block	4	4	4
6	LP-0026	Window Blind Block - Double	2	2	2
7	SMW-0094	Panel Bracket 62 (2x Semi-Circle)	2	2	2
8	SMW-0095	Panel Bracket 70 (1x Semi-Circle)	10	10	10
9	TOOL-0001	Flush Side Panels Installation Tool	1	1	1
10	CSK Screw	4 x 20mm	32	32	32
11	Pan Head Screw	No.8 x 7/8"	8	8	8
12	Flanged Button Head Bolt	M5 x 20mm	12	12	12
13	Chimney Nuts	M5	12	12	12
14	Rivets	3.2 x 8mm	24	24	24
15	Black Vinyl	120mm x 600mm	8	8	8
16	Expanding Foam Tape	15mm x 8/44mm	1	1	1
17	CRUX-0032 Template	Paper Template	-	-	1

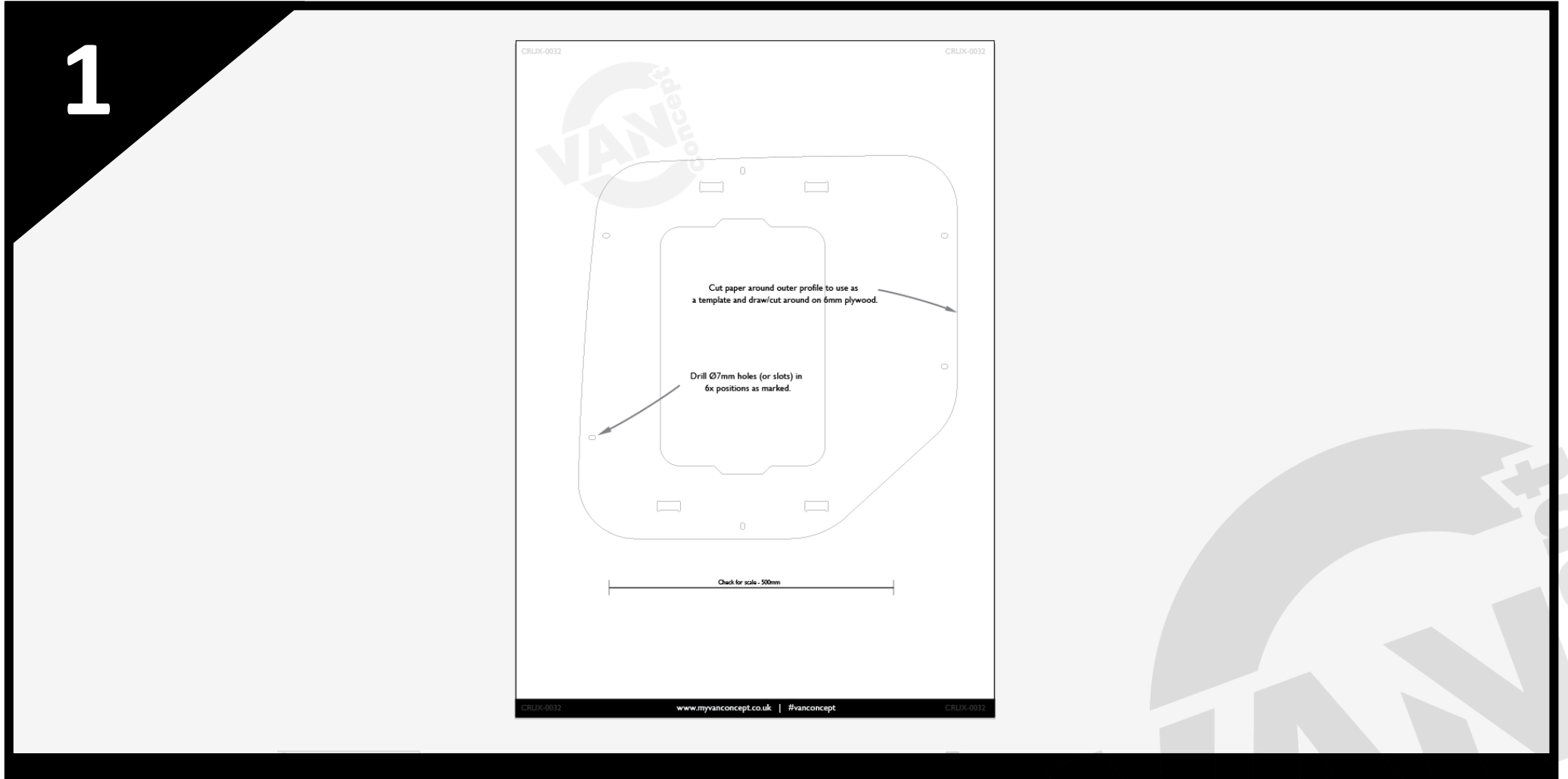
What's in the box?

The various kit options and their parts are noted in the table with a diagram on the following page.

Items/fasteners in blue are pre-fitted on these kits.

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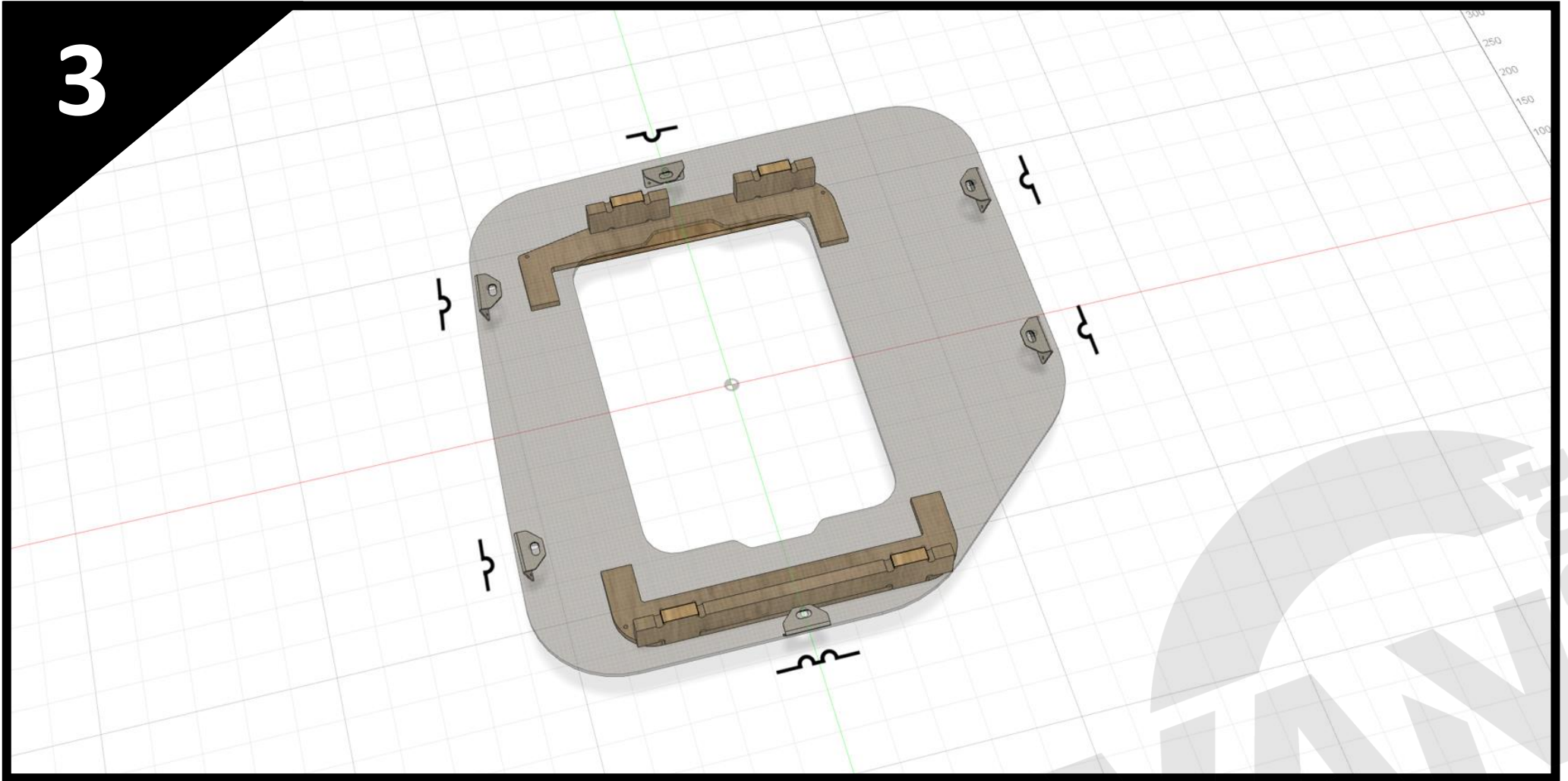


- Use the template supplied to mark around and cut out the panel from 6mm plywood.
- *The position of the four cut outs for the blind standoff blocks is important, but the size of the cut out is not too critical, it just needs to fit the blind standoff block.*
 - Ensure any cutting is done on the waste side of the line.



- To locate the mounting brackets, mark out the position of the six brackets by creating a centreline on some masking tape from the mounting holes in the panel.

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- There are two variants of the mounting bracket provided, each with a different angle bend and identification marks.
 - The brackets fit in the positions shown in the diagram.
 - See the next two steps before proceeding with fitting the brackets.



- Use the alignment tool to locate the top bracket position correctly and mark the two rivet holes in the bracket for drilling into the van bodywork.
- The tool will give you the correct offset for the bracket for the plywood surround to sit flush.

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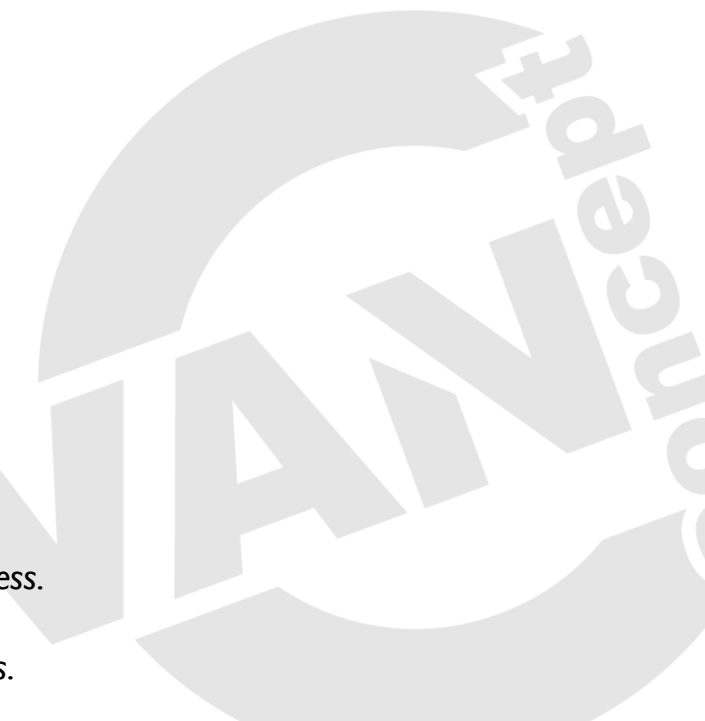


- Drill 2x Ø3.2mm holes in the van bodywork, de-burr the hole and rivet the bracket in place. (We advise *applying some anti-corrosion paint to the bare metal in the hole before fitting the rivets*).
- Fit 1x M5 chimney nut to the fitted bracket, with the flat side of the nut facing outward from the window.
 - *The brackets have plenty of adjustment both vertically and horizontally.*

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- Fit the remaining five brackets and M5 chimney nuts.
- Repeat the previous steps to fit the brackets to the other door recess.
- If you have the Full Kit, skip to stage 15 to fit the finished panels.



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- Offer the panel in place and check for correct alignment.

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- Position the two small and one large 15mm plywood blind standoffs into the rectangular profiles.
- Take note to fit on the back side of the blind surround and orientate the standoff blocks with the smaller height boss sitting in the profile.
 - The standoff should be flush with the 6mm plywood on the front.

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- Drill and countersink two $\text{Ø}3\text{mm}$ pilot holes, roughly 10mm from the edge of each standoff block and fit 2x 4x20mm Countersunk screws supplied.
- *For added strength, apply PVA glue to the mating faces between the two parts.*

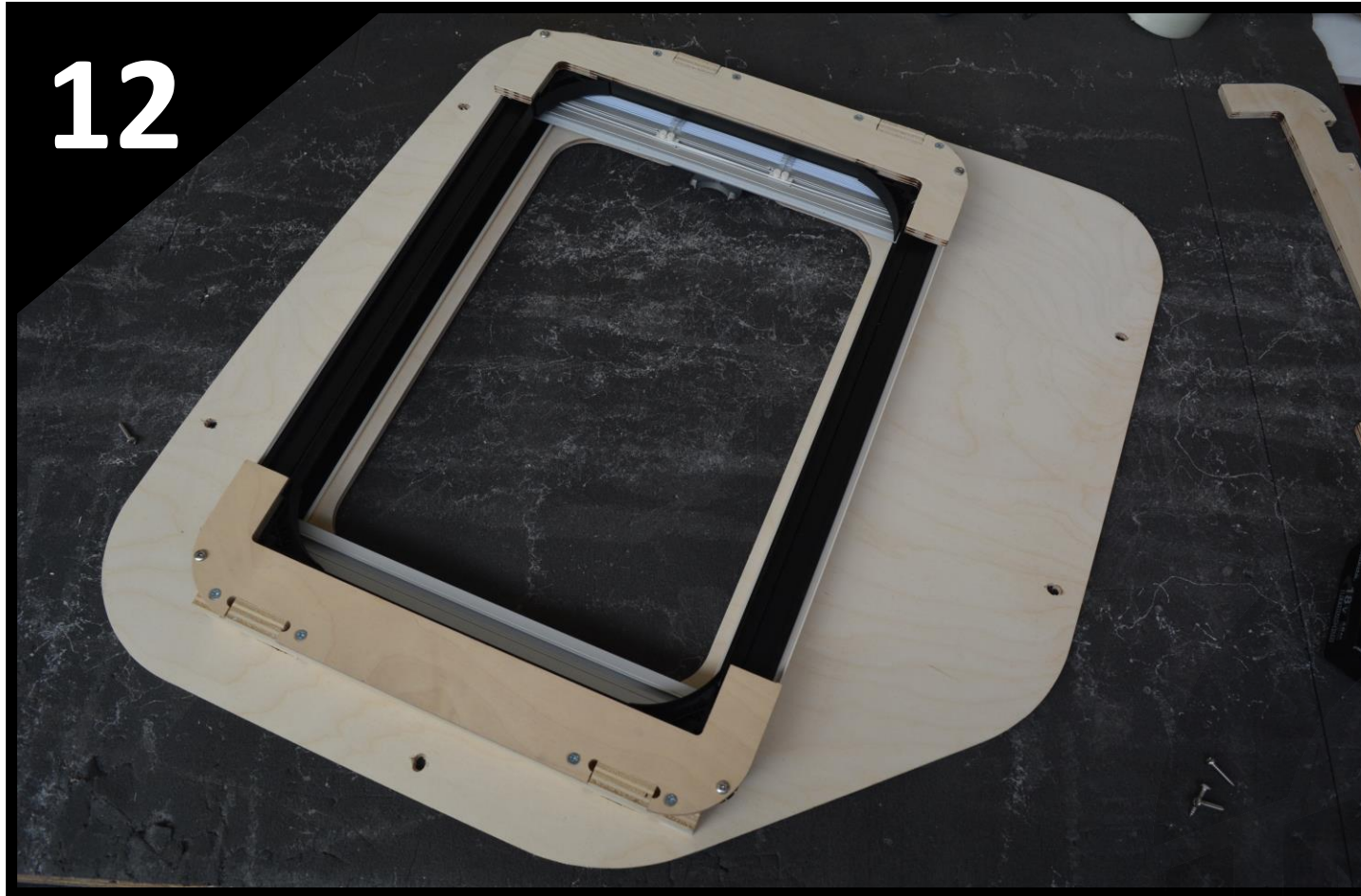


- Repeat this for all standoff blocks.



- The panel can now be lined with your choice of lining material.
- We advise to stretch the material at least 20mm around all the edges on the reverse side of the panel, including the blind aperture.
- Cut away sections of the lining material in the areas around the six mounting holes to allow the metal brackets to sit flat against the plywood when fitted. On the front, pierce the lining material in the six mounting hole positions.

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- Position the blind into the rear of the blind surround, with the cream fascia of the blind positioned against the 6mm plywood surround.
 - We suggest fitting the blackout part of the blind at the top, but this is personal preference.
- Take the two 9mm plywood blind supports and offer into position by locating the two rectangular profiles around the blind standoffs for correct location.

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- Take note the fit the top blind support as shown above, with the angled corner in the correct position.
- Drill and countersink two $\text{Ø}3\text{mm}$ pilot holes, roughly 10mm from the edge of the standoff block and fit 2x 4 x 16mm Countersunk screws supplied.
 - Repeat this to secure both blind supports to all three blind standoff blocks.
- Secure the blind in place by fitting the 4x No.8 x 7/8" pan head screws through the blind support and tighten into the mounting hole in the blind.

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- Offer the blind panel in place and loosely fit two of the M5 flanged head bolts.
- *If your window rubber trim is extra thick or not seated properly, it may prevent the panel from sitting back fully. If this is the case, trim some of the rubber trim away where this occurs.*
 - Using some masking tape, tape onto the window roughly where the four edges of the blind opening meets the window.
 - Remove the blind surround and apply the black vinyl supplied to mask off the areas that fall behind the blind.
 - Depending on your window and its masked areas, the vinyl may need to be trimmed to width or length.

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- Remove the masking tape and re-fit the blind panels, this time fitting all six mounting bolts and tighten.
- Take the expanding foam tape and starting from the centre at the top, apply to the window and work the tape all around the blind aperture profile and trim when it meets the starting point.
 - *Take note to ensure that it overlaps the black vinyl.*



- After a few hours, the tape will have fully expanded and should meet up with the back of the blind.
- *The blind is now fully fitted and should protrude no further around the edges than the upper and lower plywood panels.*