

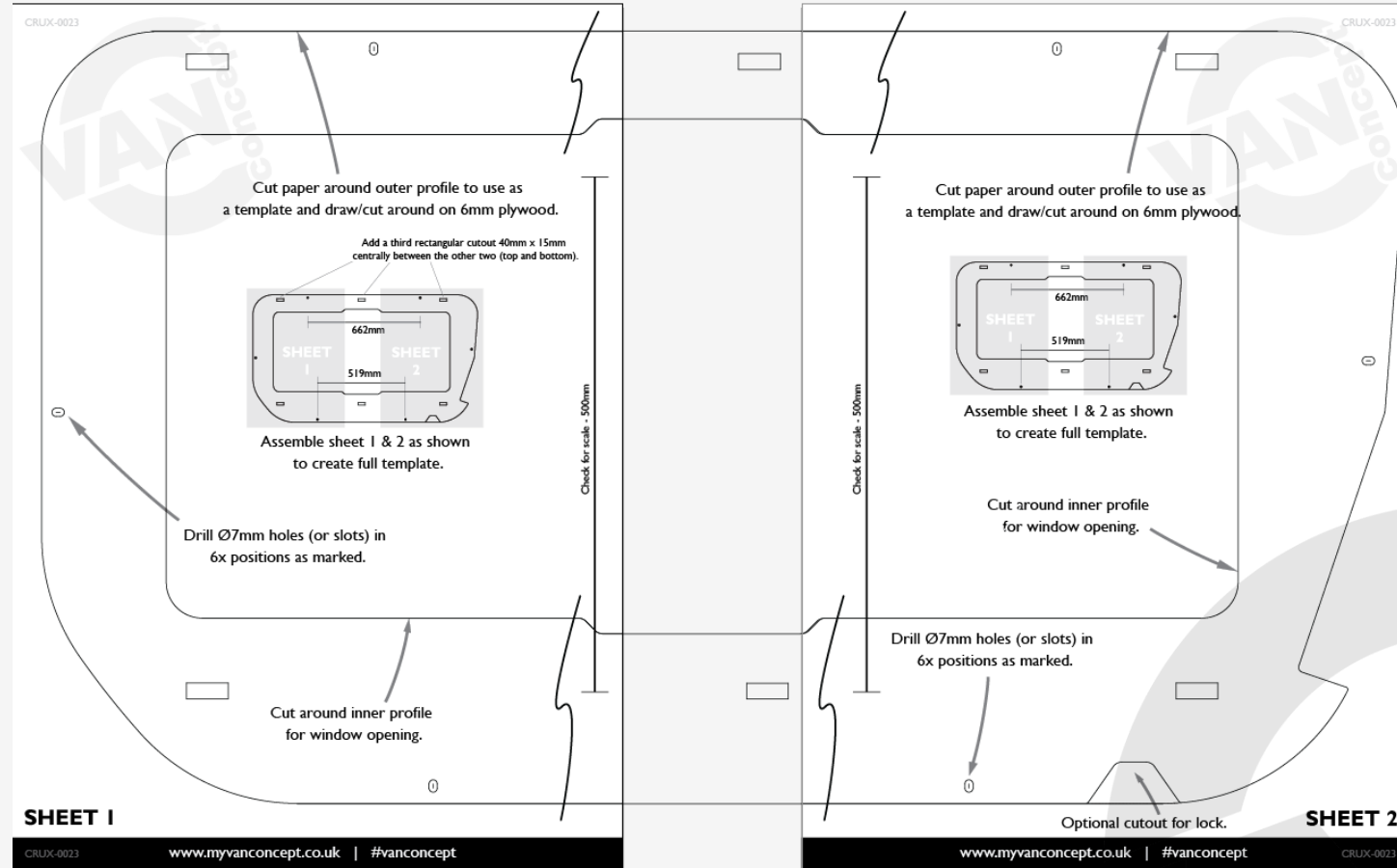
What's in the box?

- 1x 6mm Plywood Blind Surround or 2x Templates
- 6x 15mm Lightweight Plywood Blind Standoffs
- 2x 15mm Lightweight Plywood Door Handle Surrounds
- 2x 9mm Plywood Blind Supports
- 6x Aluminium Mounting Brackets
- 1x Aluminium Installation Tool
- 28x Countersunk Screws
- 1x Pan Head Screw (*Short*)
- 4x Pan Head Screws (*Long*)
- 6x M5x20mm Flanged Head Bolts
- 6x M5 Chimney Nuts
- 12x Rivets
- 3x Strips of Black Vinyl
- 1x Roll of Expanding Foam Tape

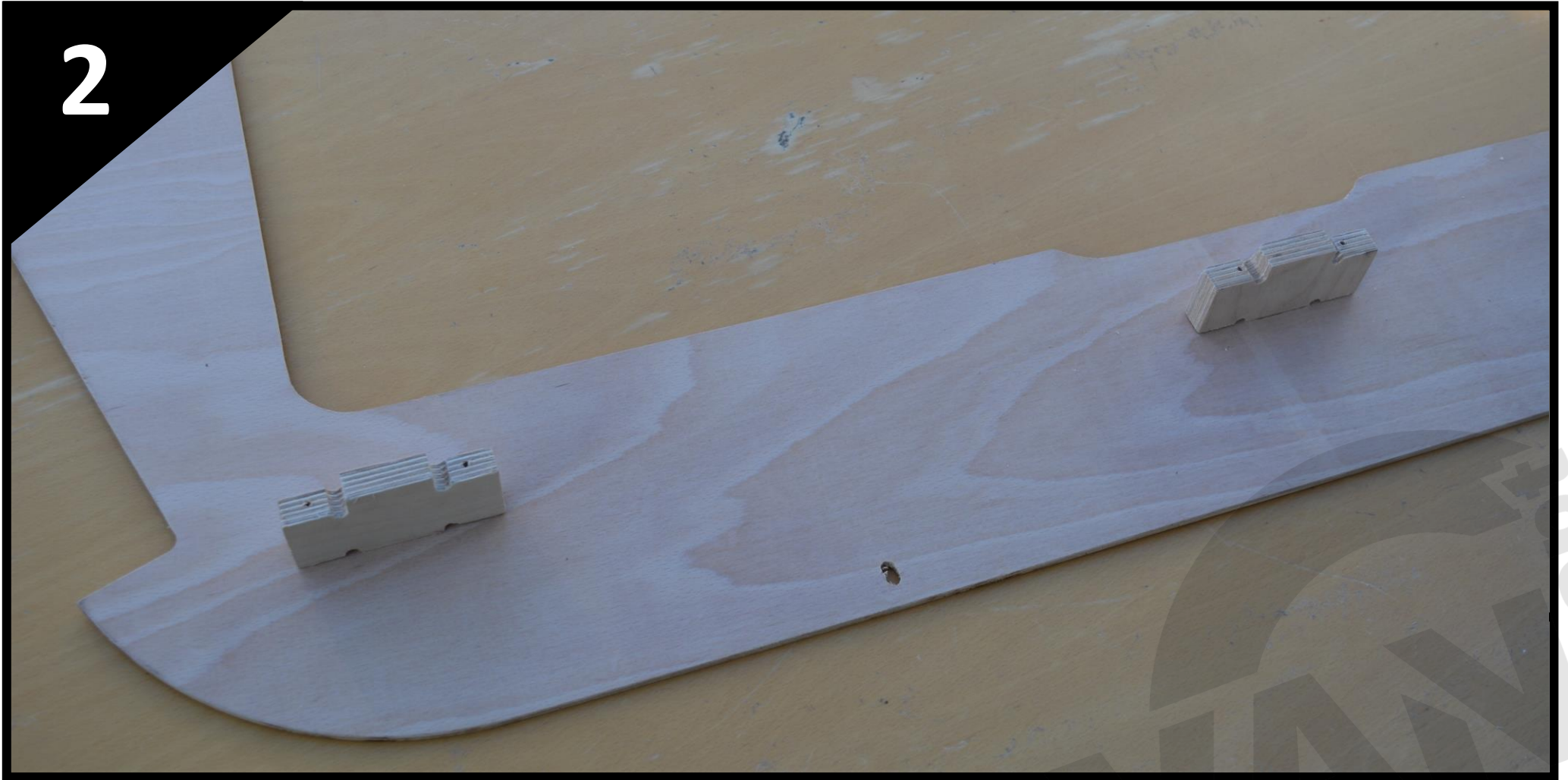


INSTRUCTIONS SLIDING DOOR WINDOW INTEGRATED BLIND

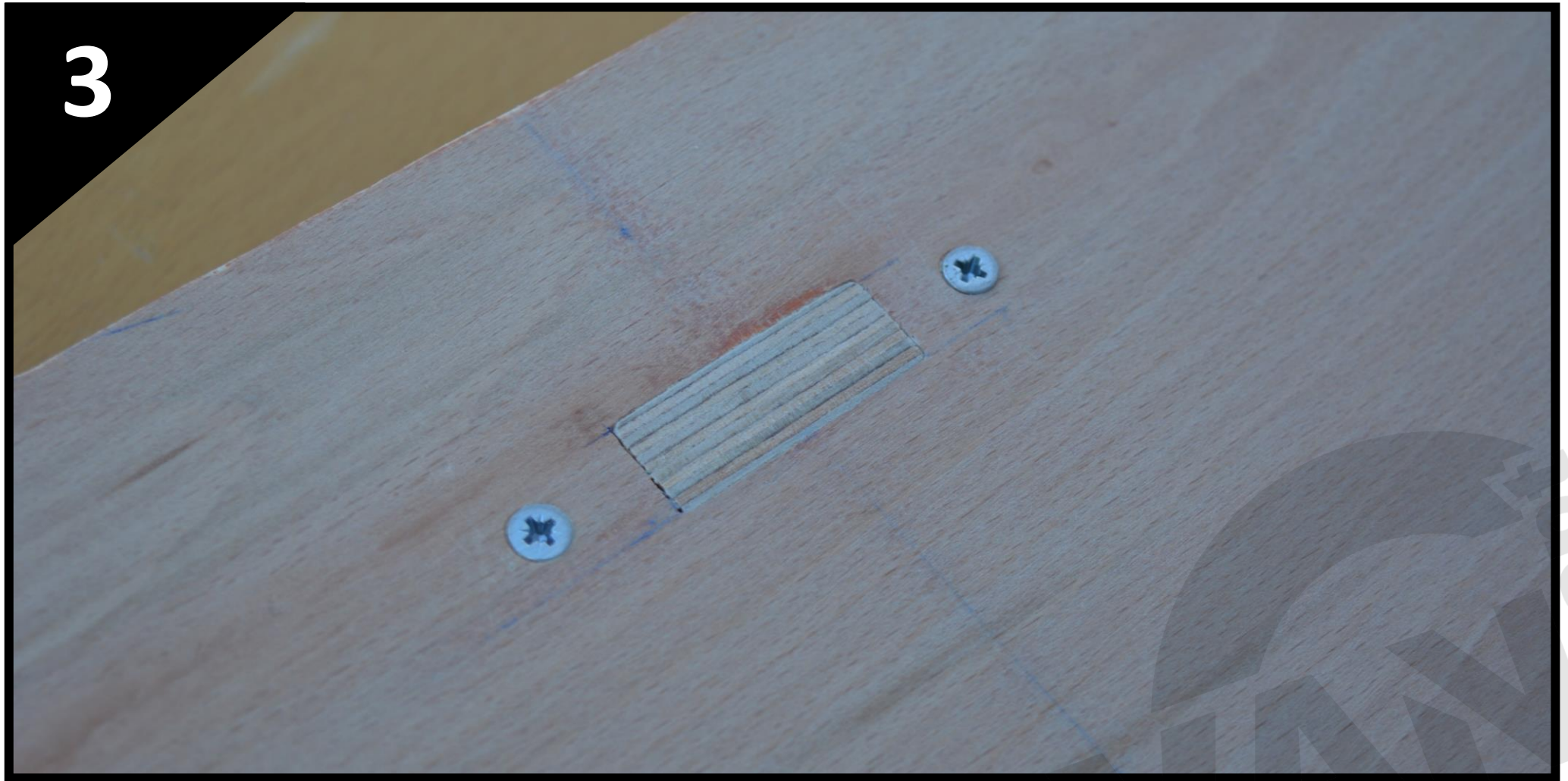
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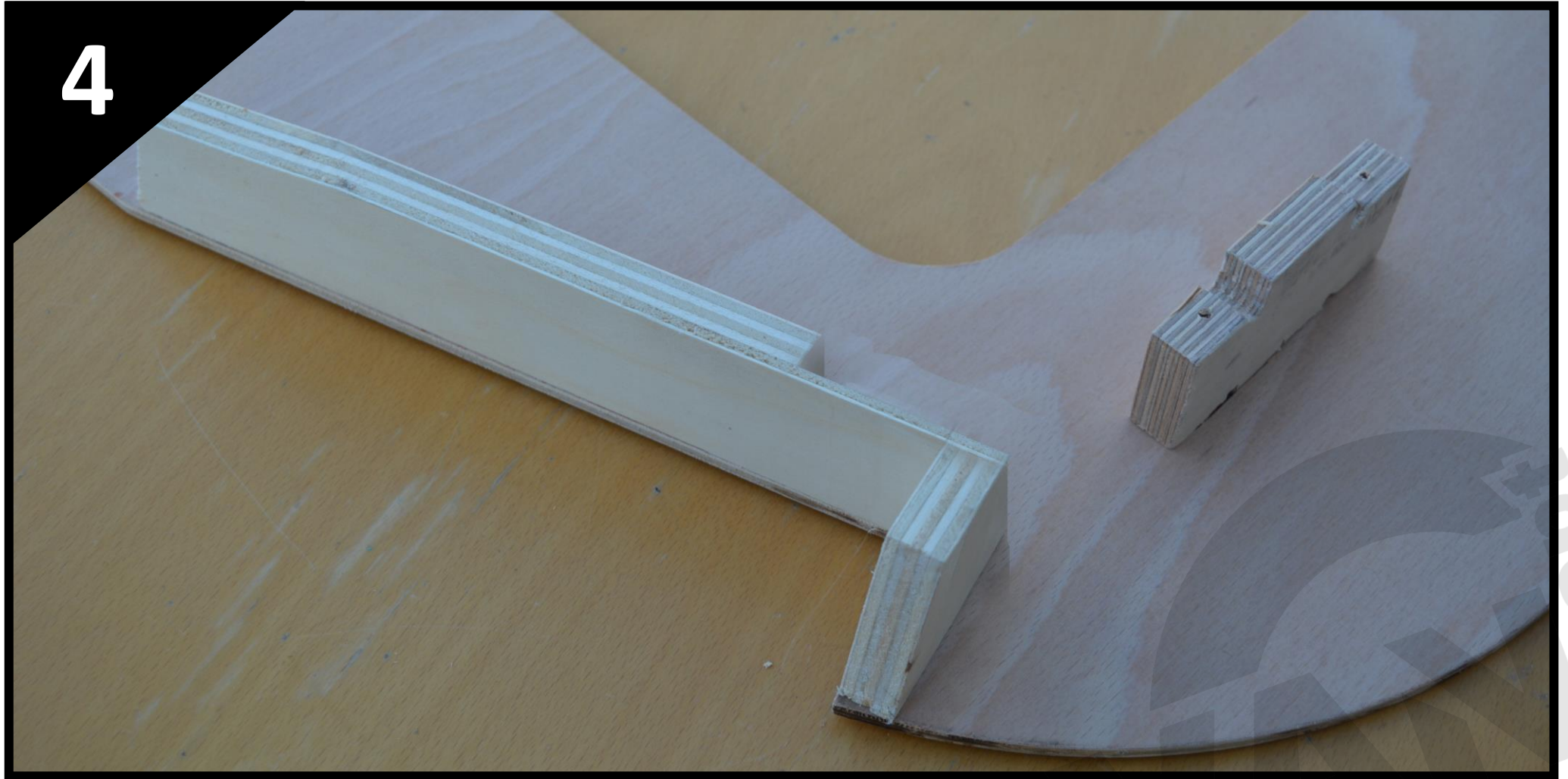
- With a sheet of 6mm plywood, use the template provided to cut the blind surround outer profile, blind aperture and six rectangular profiles, along with drilling the 6 mounting holes, by following the notes on the template.
 - Please ensure you cut on the waste side of each line!
- Check that the six 15mm plywood blind standoffs fit into the rectangular profiles.



- Position the six 15mm plywood blind standoffs into the rectangular profiles.
- Take note to fit on the back side of the blind surround and orientate the standoff blocks with the smaller height boss sitting in the profile.
 - The standoff should be flush with the 6mm plywood on the front.

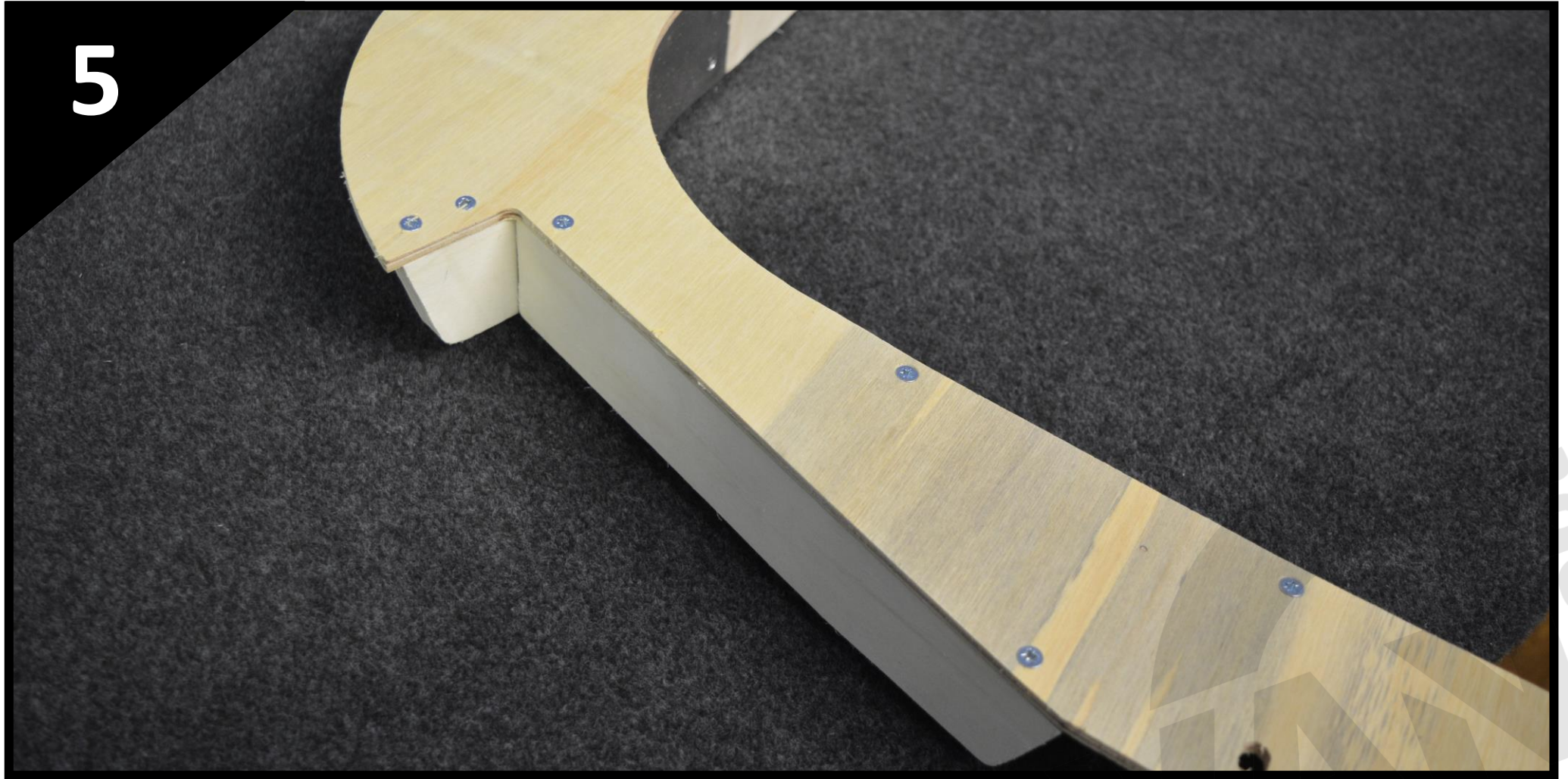


- Drill and countersink two $\text{Ø}3\text{mm}$ pilot holes, roughly 10mm from the edge of the standoff block and fit two of the CSK screws supplied.
- *For added strength, apply PVA glue to the mating faces between the two parts.*
 - Repeat this for all standoff blocks.



- The two remaining 15mm plywood sections that make the door handle surround can be fitted as shown.
- There is a butt joint where they meet. Screw the two together from the long piece into the end of the short piece with the short pan head screw.

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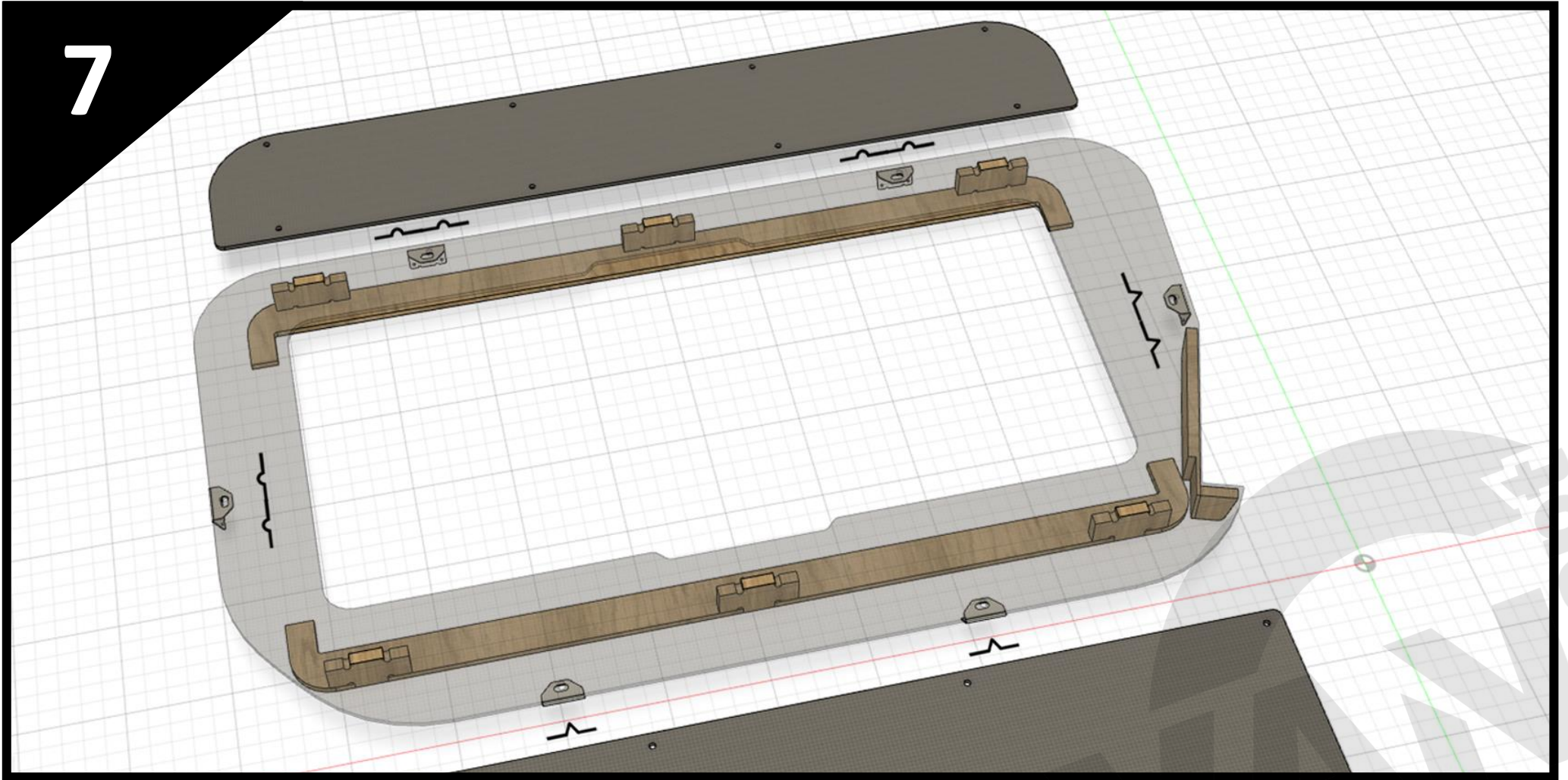


- On the front side, drill and countersink four $\text{Ø}3\text{mm}$ pilot holes and screw the remaining countersink screws through the blind surround and into the door handle surround to secure in place.
 - *For added strength, apply PVA glue to the mating faces between the three parts.*

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- To fit the mounting brackets to the van, measure out 156mm from the OEM top panel central holes and make a mark on some masking tape as shown.
 - This will be the centreline for the top two brackets.



- There are three variants of the mounting bracket provided, each with a different angle bend and identification marks.
- The brackets fit in the positions shown in the diagram.

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- Use the alignment tool to locate the bracket position correctly and mark the two rivet holes in the bracket for drilling into the van bodywork.
- The tool will give you the correct offset for the bracket for the plywood surround to sit flush.

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- Drill 2x Ø3.2mm holes in the van bodywork, de-burr the hole and rivet the bracket in place. (We advise applying some anti-corrosion paint to the bare metal in the hole before fitting the rivets).
 - Repeat this for both top brackets.



- Fit one M5 chimney nut to each of the fitted brackets, with the flat side of the nut facing outward from the window.
 - *The brackets have plenty of adjustment both vertically and horizontally.*

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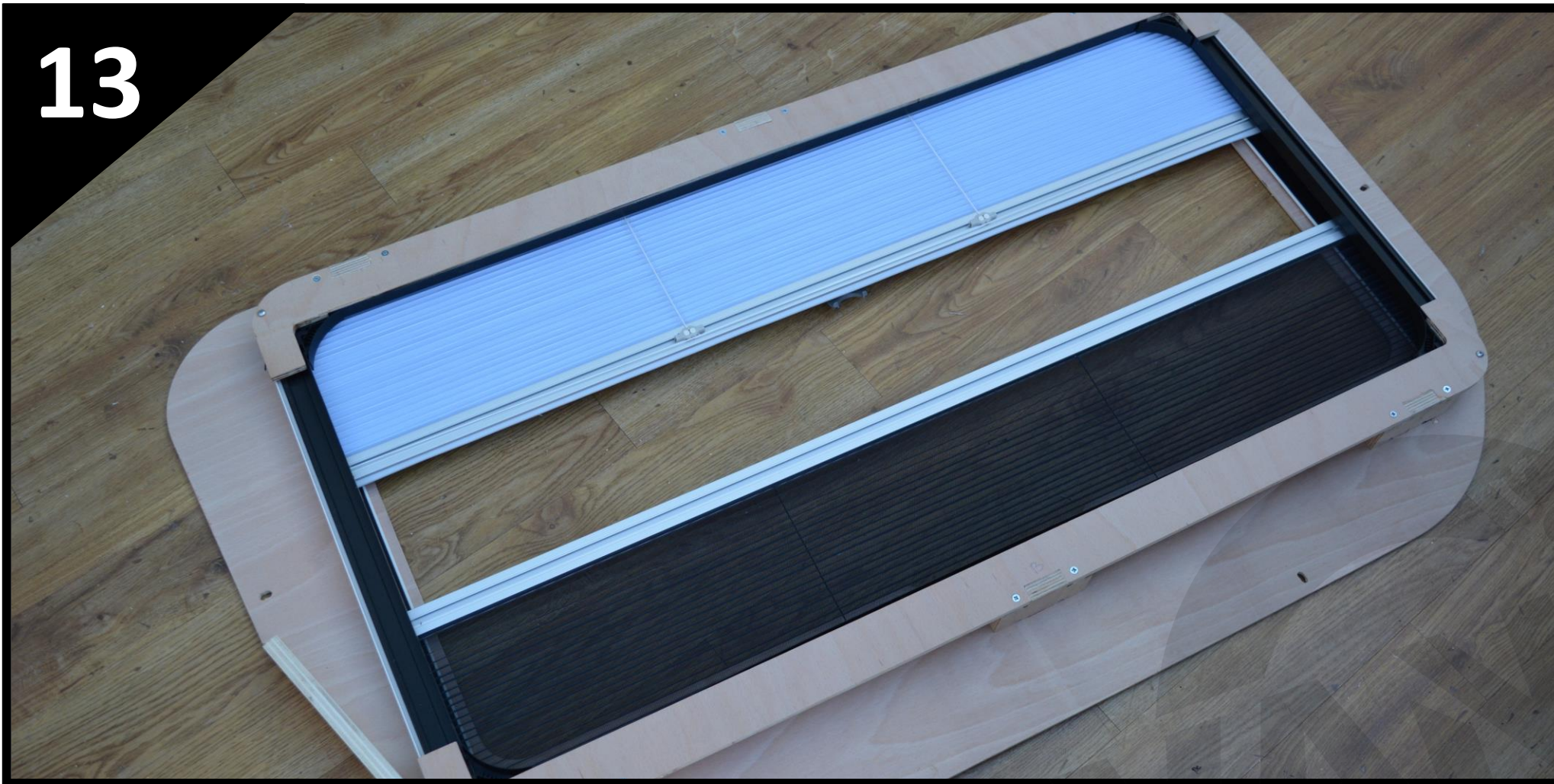
- Offer the blind surround into place and fit two of the M5 flanged bolts to the two top mounts.
- Adjust the position of the surround to perfect the alignment with an equal gap all around.

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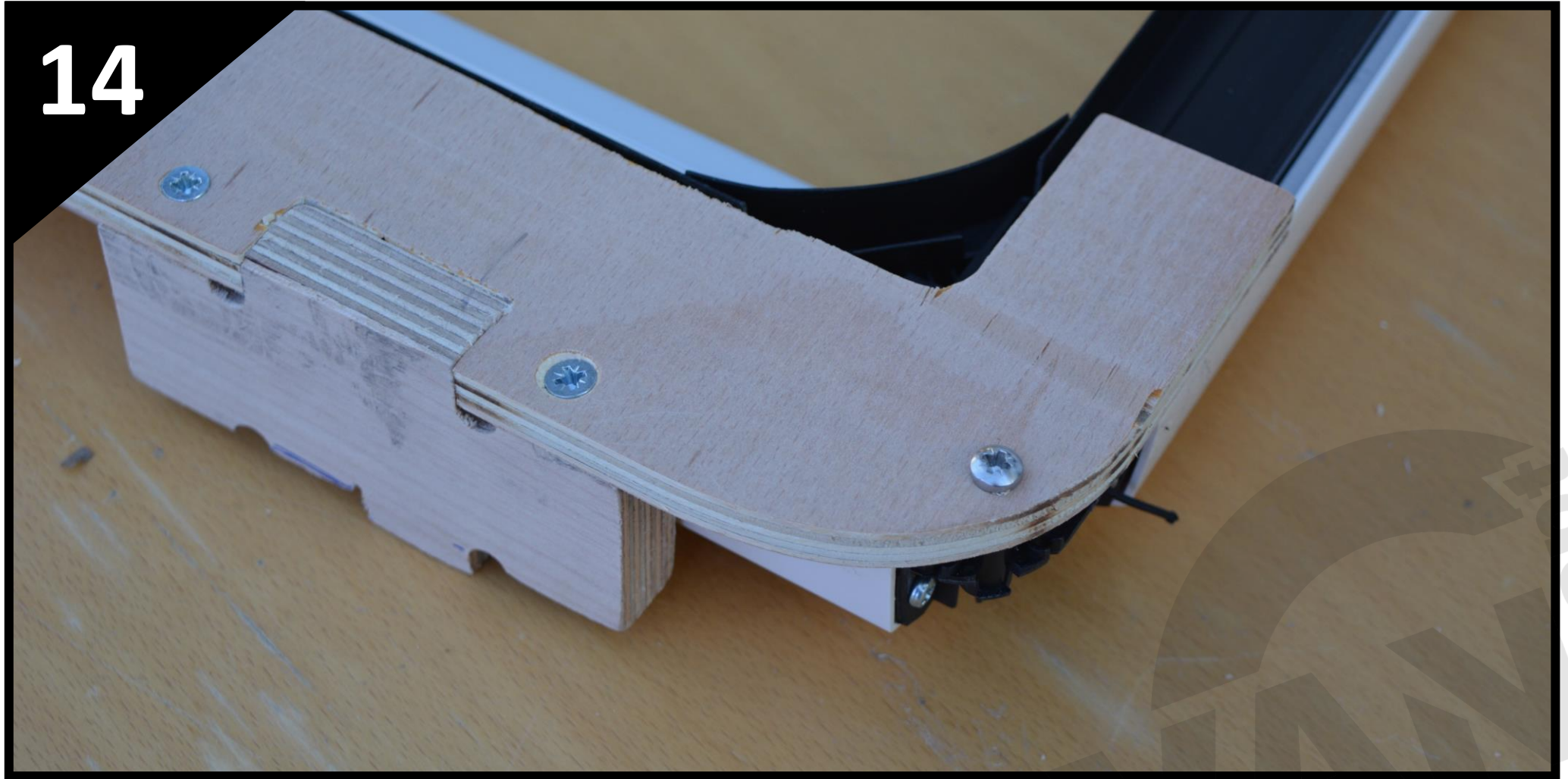


- Apply masking tape by the four remaining mounting holes/slots and mark the centreline with a pencil.
- Remove the surround and use the alignment tool to fit the remaining four aluminium brackets using the same method previously used. *Check stage 7 for bracket identification.*

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- Position the blind into the rear of the blind surround, with the cream fascia of the blind positioned against the 6mm plywood surround.
 - *We suggest fitting the blackout part of the blind at the top, but this is personal preference.*
- Take the two 9mm plywood blind supports and offer into position by locating the three rectangular profiles around the blind standoffs for correct location.



- Drill and countersink two $\text{Ø}3\text{mm}$ pilot holes, roughly 10mm from the edge of the standoff block and fit two of the CSK screws supplied.
 - Repeat this to secure both blind supports to all six blind standoff blocks.
 - *If not already drilled, drill four $\text{Ø}4\text{mm}$ pilot holes in each corner of the blind support to align with the holes in the corner of the blind.*
- Secure the blind in place by fitting the four long pan head screws through the blind support and tighten into the mounting hole in the blind.

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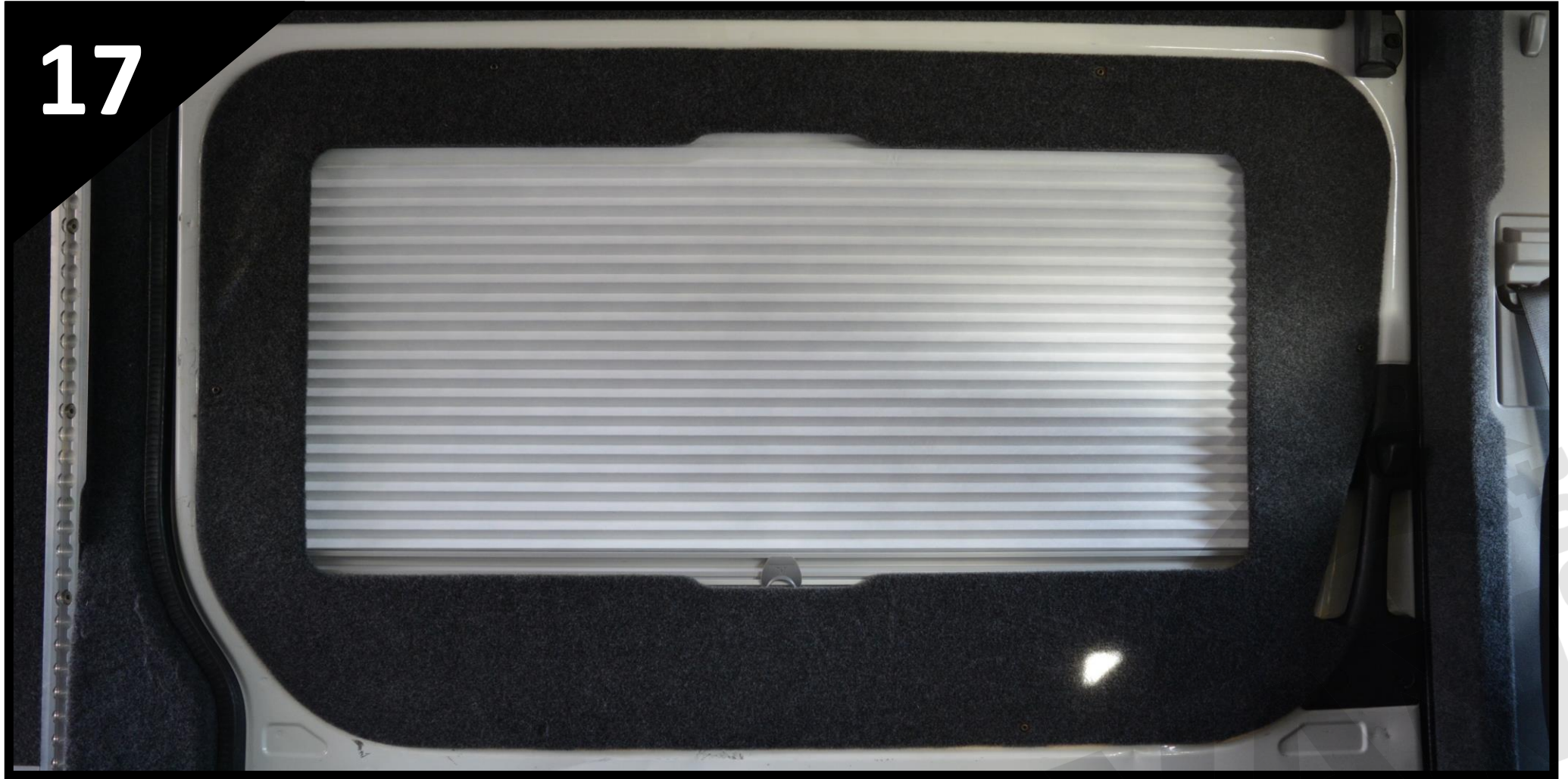


- Offer the blind in place and loosely fit three of the M5 flanged head bolts.
- Using some masking tape, tape onto the window roughly where the four edges of the blind opening meets the window.
 - Remove the blind surround and apply the black vinyl supplied to mask off the areas that fall behind the blind.
 - *Depending on your window and its masked areas, the vinyl may need to be trimmed to width or length.*

INSTRUCTIONS
SLIDING DOOR WINDOW INTEGRATED BLIND



- Remove the masking tape and re-fit the blind surround, this time fitting all six mounting bolts and tighten.
- Take the expanding foam tape and starting from the centre at the top, apply to the window and work the tape all around the blind aperture profile and trim when it meets the starting point.
 - *Take note to ensure that it overlaps the black vinyl.*
- After 24 hours, the tape will have fully expanded and should meet up with the back of the blind.



- After a few hours, the tape will have fully expanded and should meet up with the back of the blind.
- *The blind is now fully fitted and should protrude no further around the edges than the upper and lower plywood panels.*
- *The panel will distort slightly when fitted as the blind is flat and the door has a curved profile. There is plenty of clearance when the door is opened.*