

## CRUX-0041

### CITROEN RELAY / FIAT DUCATO / PEUGEOT BOXER '06-

No.	Part No.	Description	Full Kit	Bare Kit
1	Horrex Blind	1000mm x 500mm	1	1
2	P-0073	Citroen Relay/Fiat Ducato/Peugeot Boxer Sliding Door Panel with Blind	1	1
3	P-0076	Recessed Blind Support – 1000mm	2	2
4	LP-0001	Standoff Block	6	6
5	SMV-0094	Panel Bracket 62 (2x Semi-Circle)	2	2
6	SMV-0096	Panel Bracket 76 (2x Triangle)	4	4
7	TOOL-0001	Flush Side Panels Installation Tool	1	1
8	CSK Screw	4 x 20mm	24	24
9	Pan Head Screw	No.8 x 7/8"	4	4
10	Flanged Button Head Bolt	M5 x 20mm	6	6
11	Chimney Nuts	M5	6	6
12	Rivets	3.2 x 8mm	12	12
13	Black Vinyl	120mm x 1200mm	2	2
14	Expanding Foam Tape	15mm x 8/44mm	1	1

#### What's in the box?

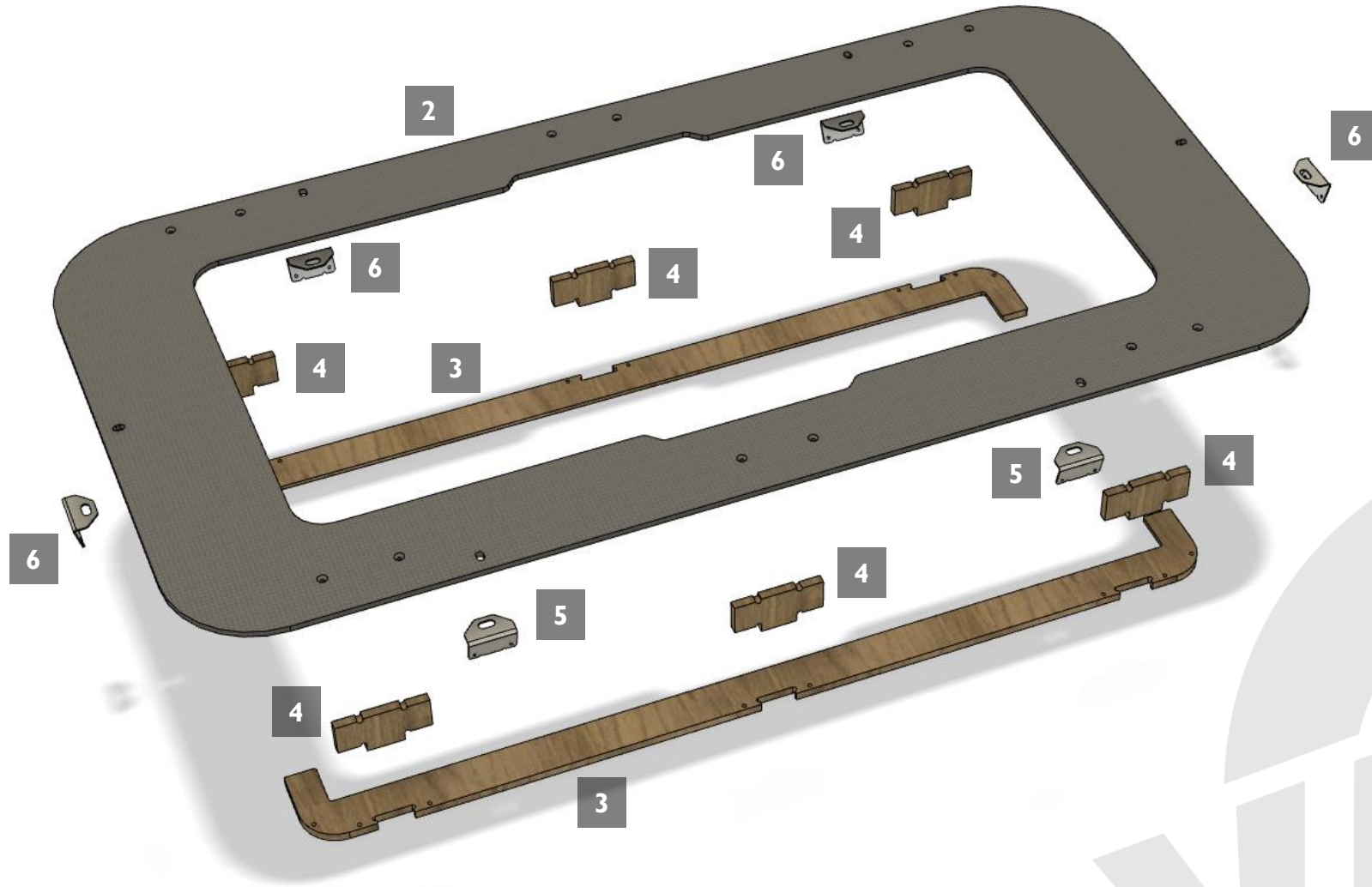
The various kit options and their parts are noted in the table with a diagram on the following page.

*Items/fasteners in blue are pre-fitted on these kits.*

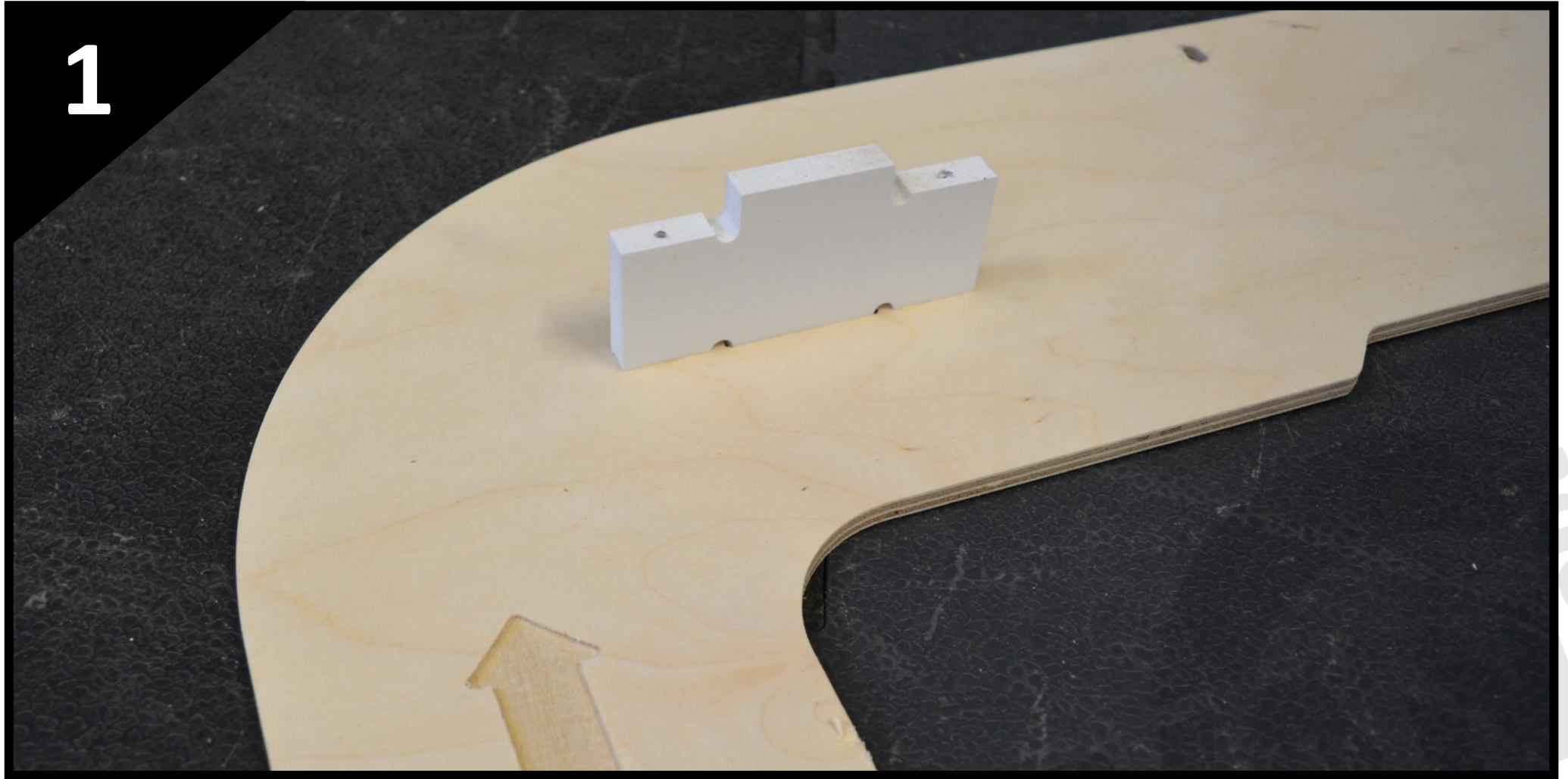


# INSTRUCTIONS

## SLIDING DOOR WINDOW INTEGRATED BLIND



INSTRUCTIONS  
SLIDING DOOR WINDOW INTEGRATED BLIND



- Position the six standoff blocks into the rectangular profiles (*smaller height boss sits in the profile*).
  - *Note the arrow machined into the surround – this should be orientated upwards when fitted*).

INSTRUCTIONS  
SLIDING DOOR WINDOW INTEGRATED BLIND

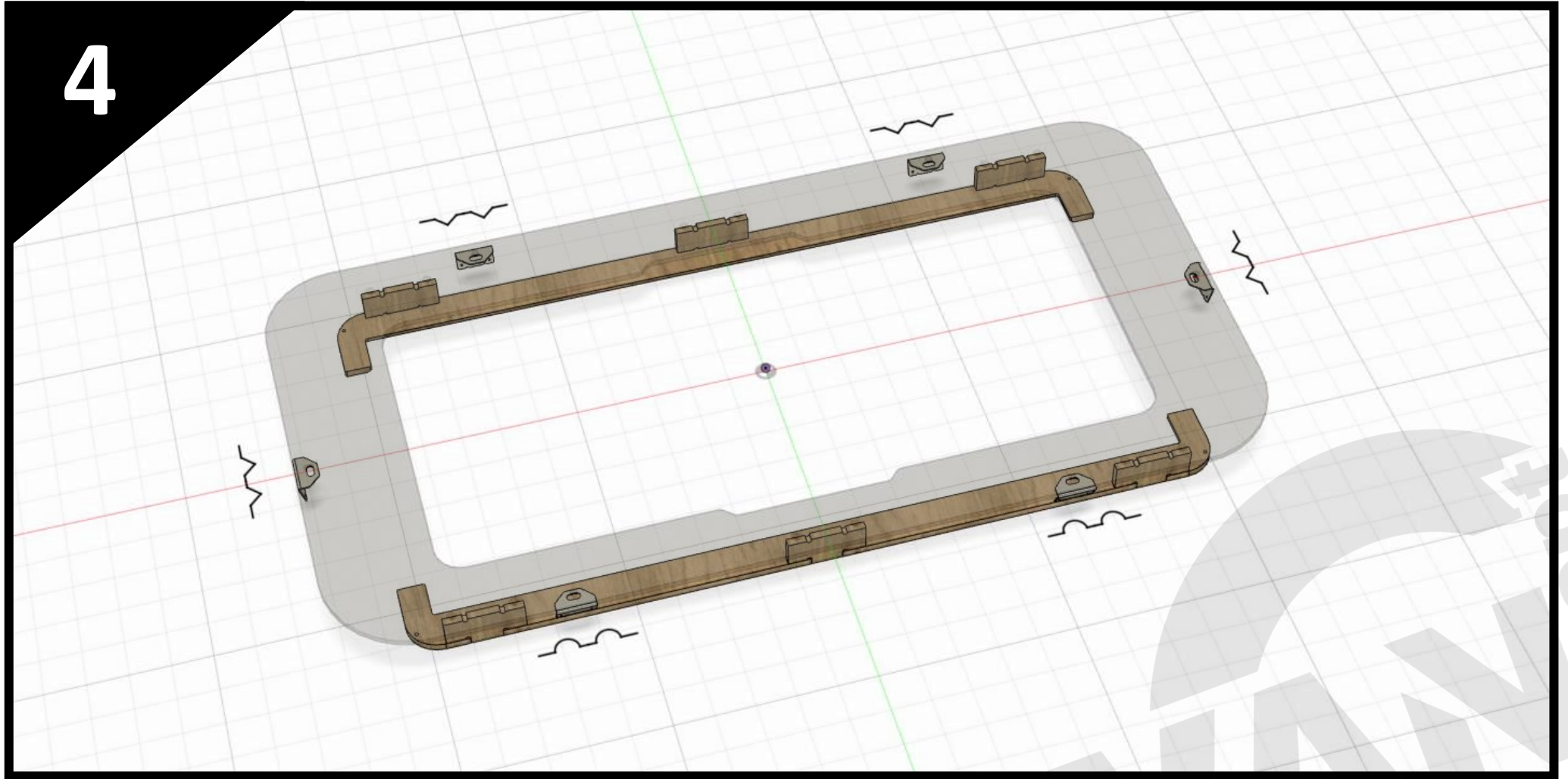


- Fit two CSK screws supplied through the plywood surround into each standoff block.
- For added strength, apply contact adhesive (e.g. CTI) to the mating faces between the two parts.

## INSTRUCTIONS SLIDING DOOR WINDOW INTEGRATED BLIND



- To locate the positions for the mounting brackets, offer up the blind surround to sit within the recess of the van bodywork.
- Apply some masking tape as shown above and mark the position of the six mounting holes (two bottom, two top, one front and one rear).



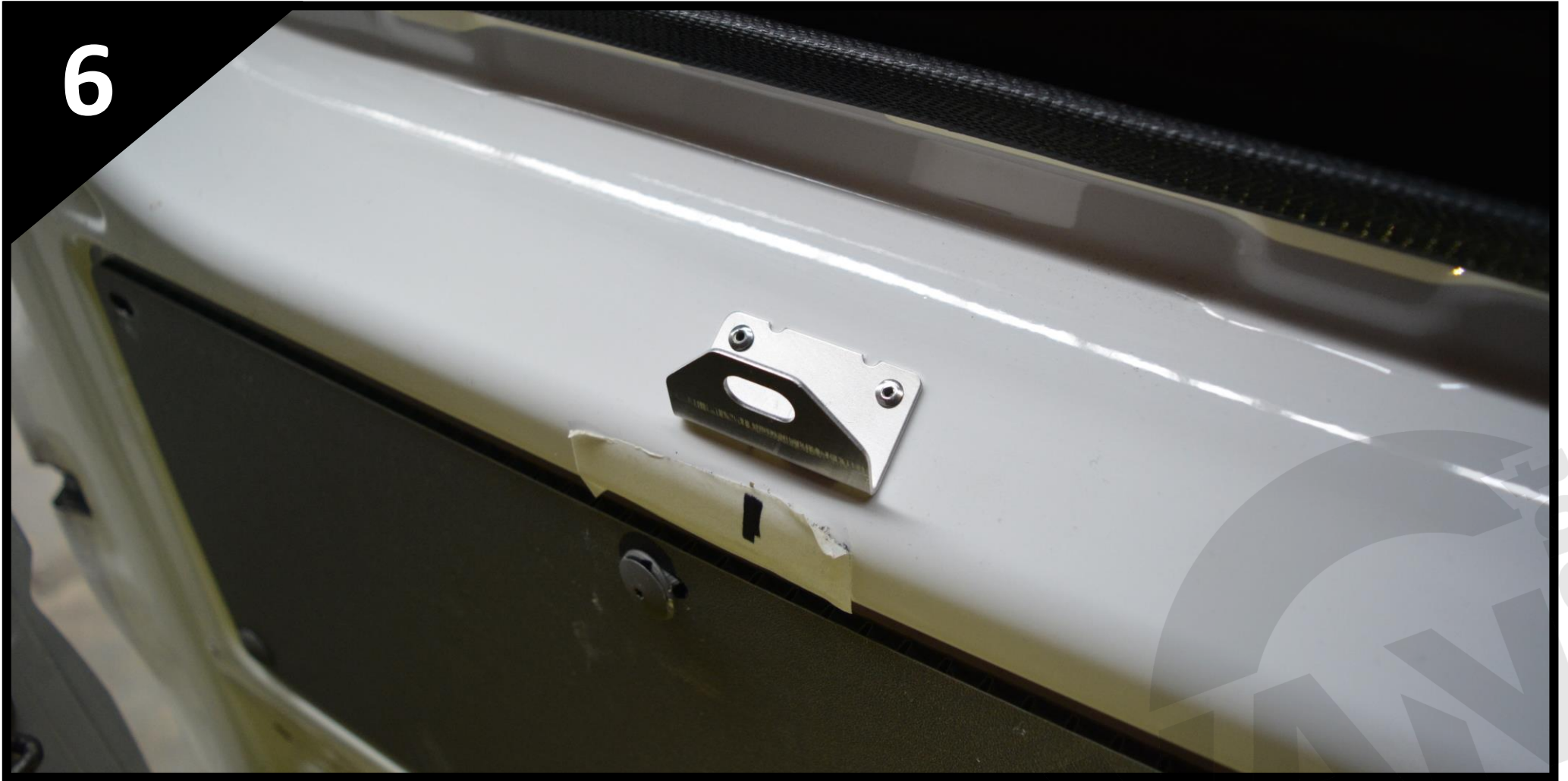
- There are two variants of the mounting bracket provided, each with a different angle bend and identification marks.
- The brackets fit in the positions shown in the diagram.

## INSTRUCTIONS

### SLIDING DOOR WINDOW INTEGRATED BLIND



- Use the alignment tool to locate the bracket position correctly and mark the two rivet holes in the bracket for drilling into the van bodywork.
- The tool will give you the correct offset for the bracket for the plywood surround to sit flush.



- Drill two  $\text{Ø}3.2\text{mm}$  holes in the van bodywork, de-burr the hole and rivet the bracket in place. (We advise applying some anti-corrosion paint to the bare metal in the hole before fitting the rivets).
  - Repeat this for all six brackets.



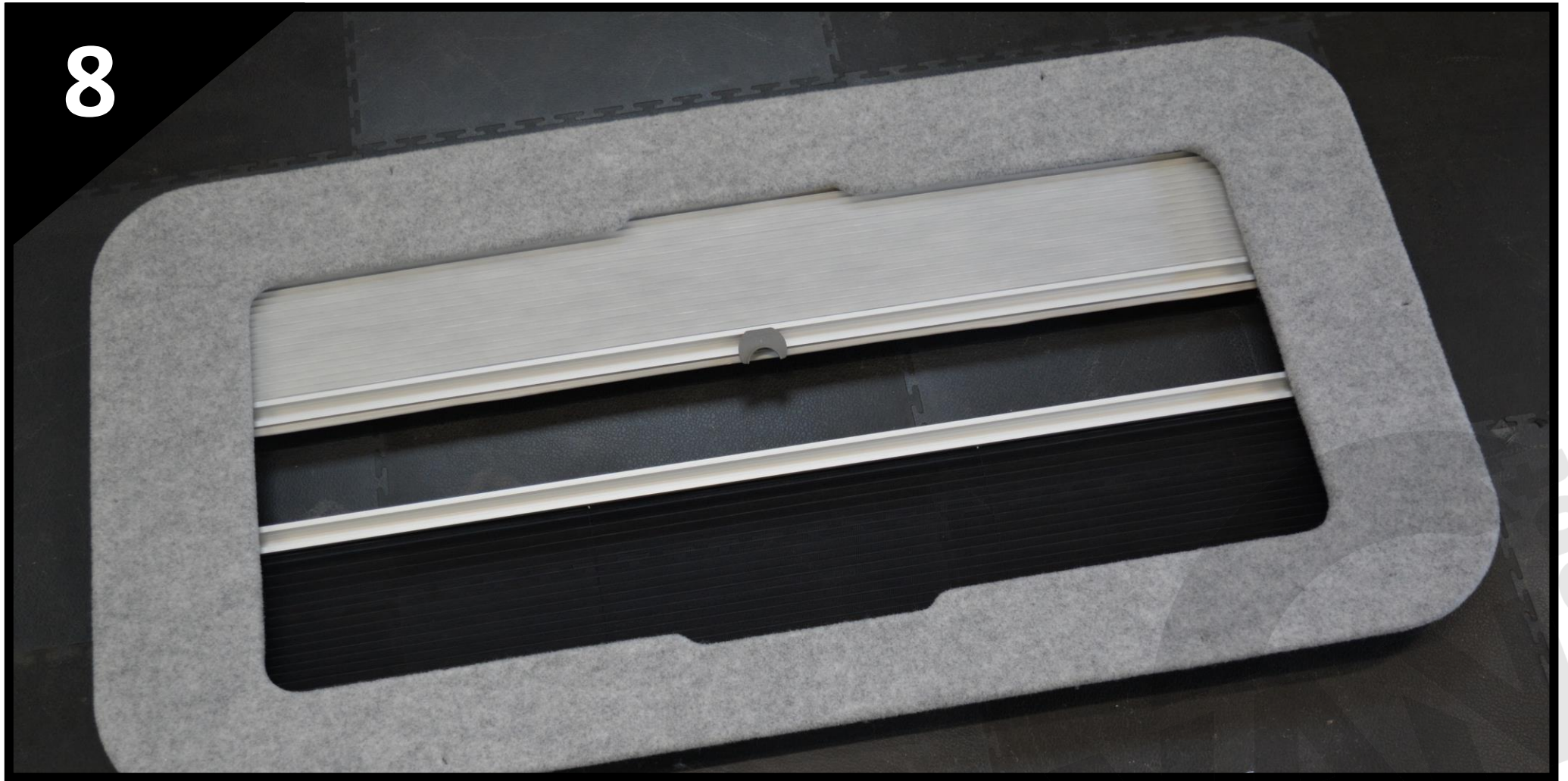
INSTRUCTIONS  
SLIDING DOOR WINDOW INTEGRATED BLIND



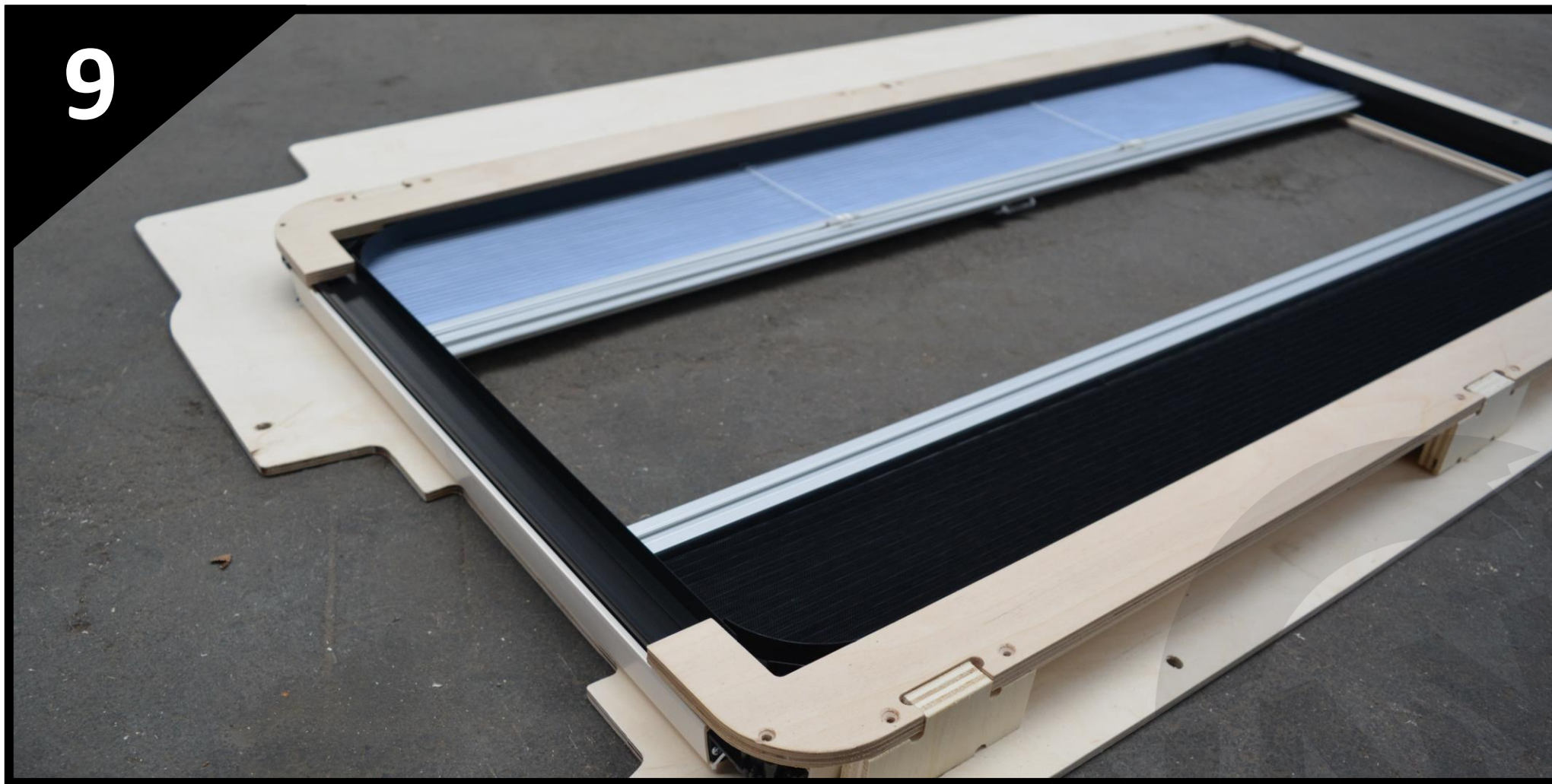
- Fit one M5 chimney nut to each of the fitted brackets, with the flat side of the nut facing outward from the window.
  - *The brackets have plenty of adjustment both vertically and horizontally.*

## INSTRUCTIONS

### SLIDING DOOR WINDOW INTEGRATED BLIND



- If the surround is un-lined, now is the time to apply your chosen lining material.
- Ensure you use a high temperature resistant adhesive (e.g. *Trimfix*) and wrap the lining material around all the edges, on the internal and external profiles.



- Position the blind into the rear of the blind surround, with the cream fascia of the blind positioned against the 6mm plywood surround.
  - We suggest fitting the blackout part of the blind at the top, but this is personal preference.
- Take the two recessed blind supports and offer into position by locating the three rectangular profiles around the standoff blocks for correct location.



- Fit six of the CSK screws supplied through the recessed blind support and into the standoff blocks.
  - Repeat this to secure both recessed blind supports to all six standoff blocks.
- Secure the blind in place by fitting the four long pan head screws through the recessed blind support and tighten into the mounting hole in the blind.

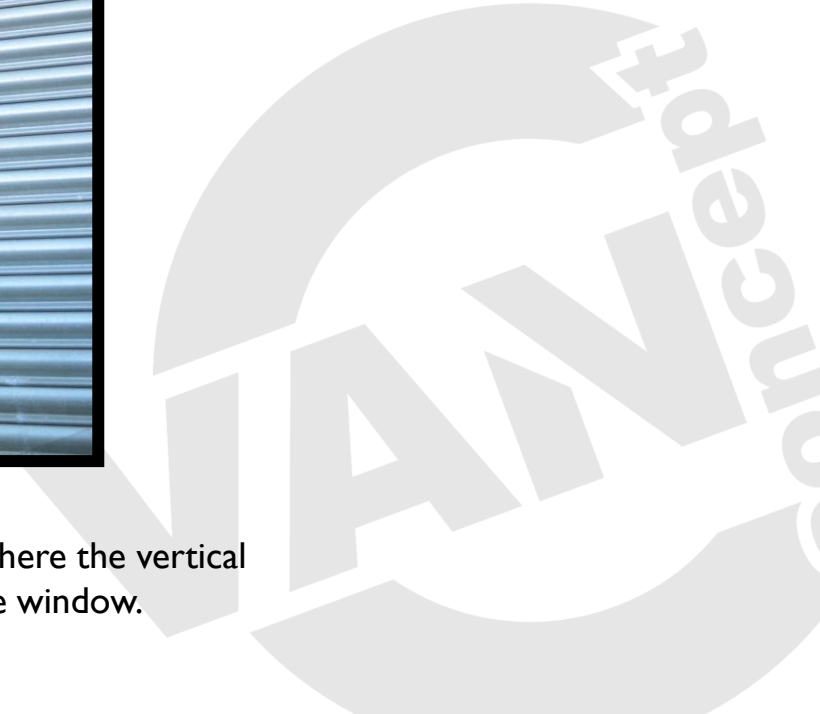


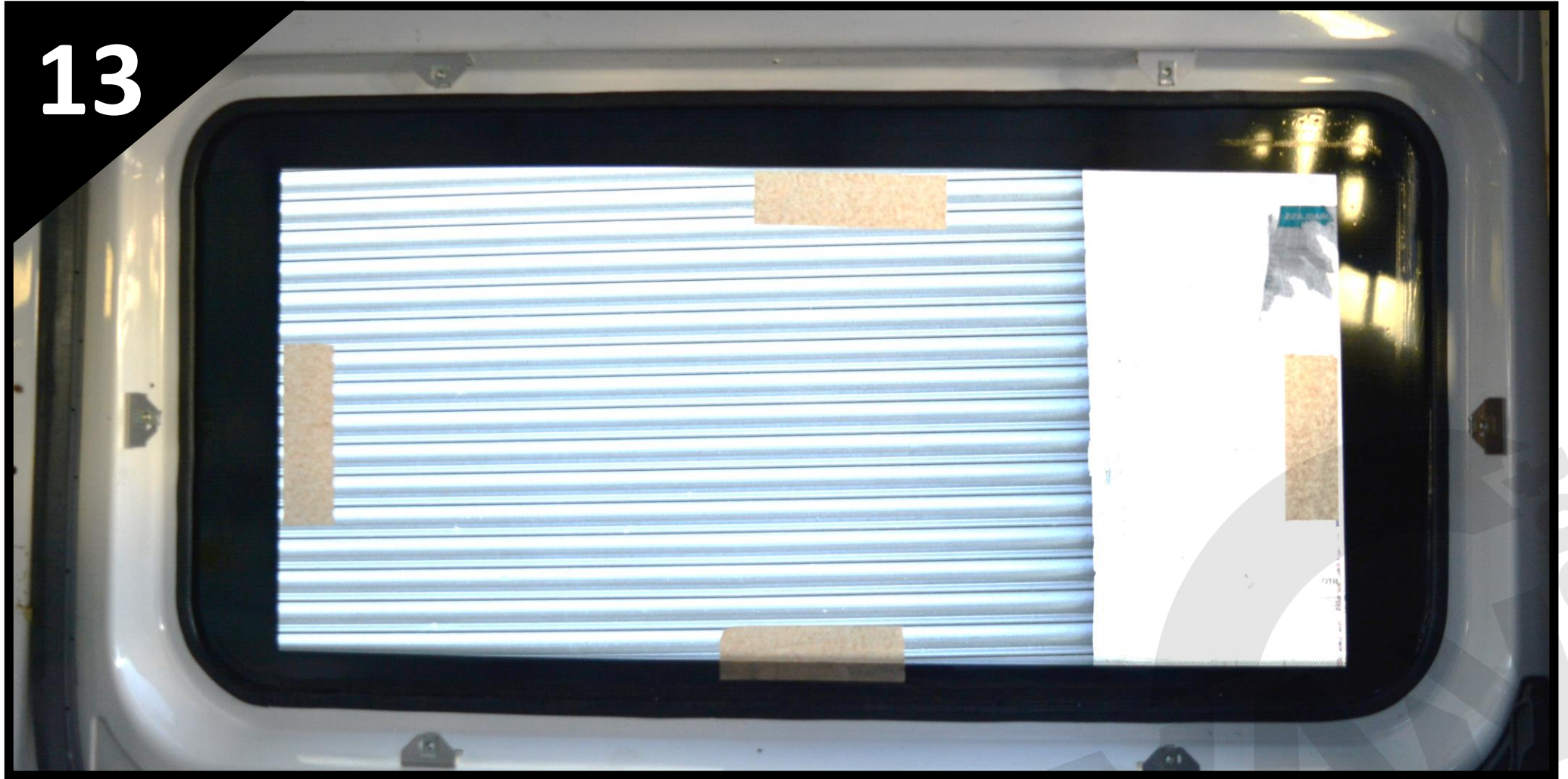
- Offer the blind surround into place and fit the six M5 flanged bolts to the six mounts.
- Adjust the position of the surround to perfect the alignment with an equal gap all around.

**INSTRUCTIONS**  
**SLIDING DOOR WINDOW INTEGRATED BLIND**



- Using some masking tape, tape onto the window roughly where the vertical and horizontal edges of the blind aperture meets the window.





- Remove the blind surround and apply the black vinyl supplied to mask off the areas that fall behind the blind.
  - *The vinyl will need to be trimmed to width or length.*



- Either, on the back of the blind, apply strips of foam adhesive tape along perimeter of blind aperture.
- Alternatively, starting from the centre at the top, apply to the window and work the tape all around the blind aperture profile and trim when it meets the starting point.
  - *Take note to ensure that it overlaps the black vinyl.*





- After 24 hours, the tape will have fully expanded and should meet up with the back of the blind.
- *The blind is now fully fitted and should protrude no further around the edges than the upper and lower plywood panels.*
- *The panel will distort slightly when fitted as the blind is flat and the door has a curved profile. There is plenty of clearance when the door is opened.*